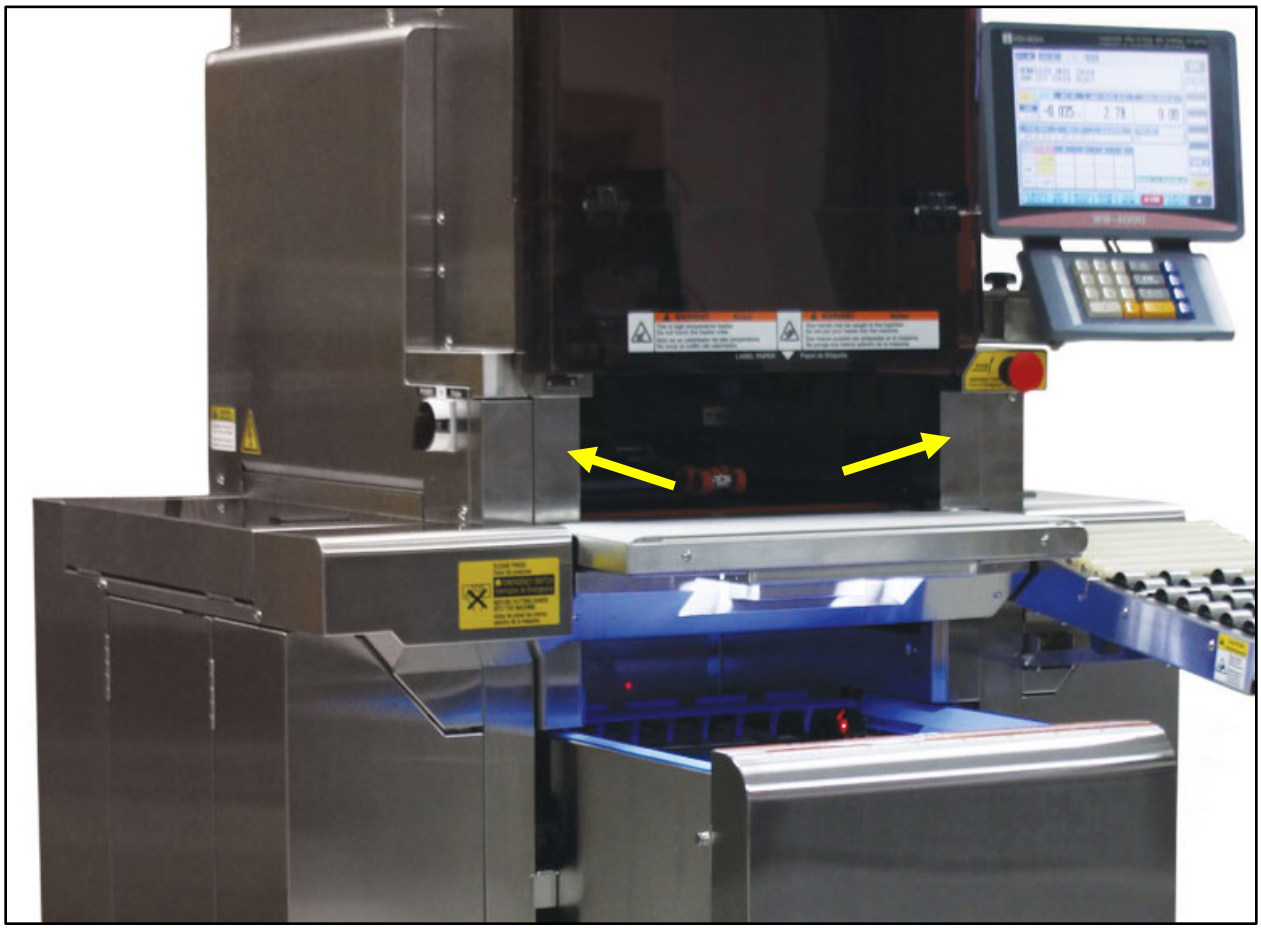
Ishida WM-4000 Auto Wrapper Camera Access

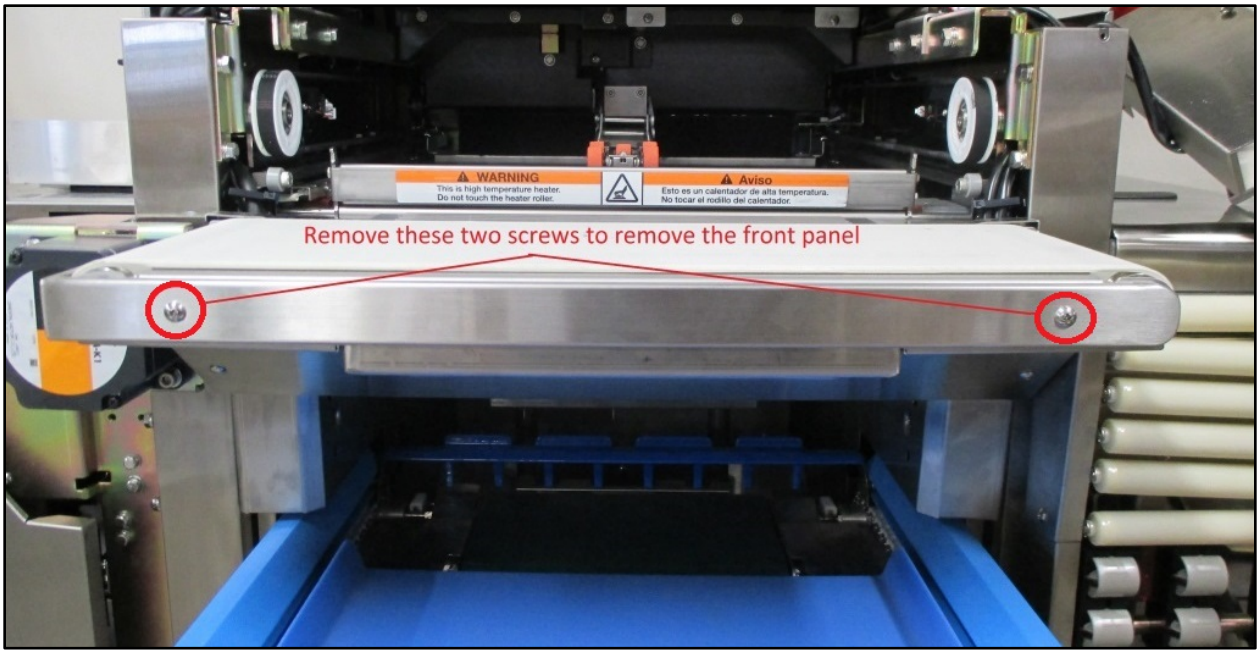
Follow these steps to access the WM-4000 tray verification camera components.

Notes:

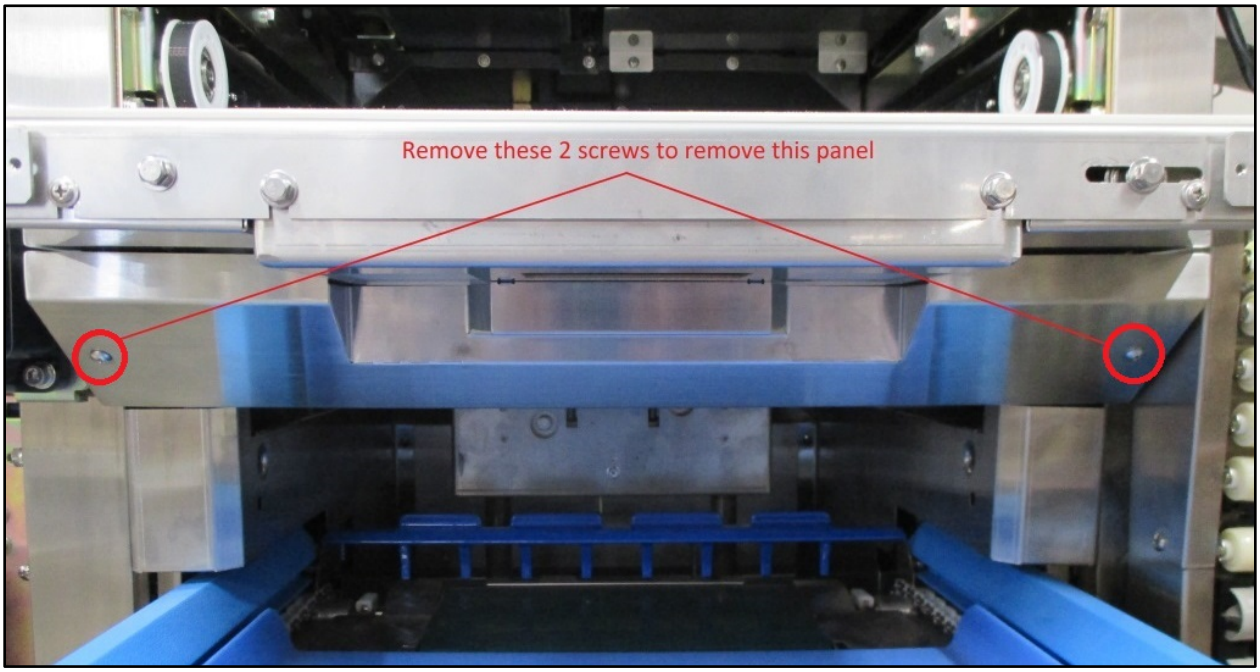
1. If the camera controller P-1007A (157904) or the CMOS camera (157918) is replaced the camera must be recalibrated and the trays re-detected. Refer to the WM-4000 camera calibration instructions.
2. If the camera controller P-1007A is replaced firmware must be downloaded to the board. That is done from the Test Mode > Program Download > Detect Appl. Download from the CF-1 (Program CF). The message 1533 "A Problem Arose In The Tray Detector" will appear if the firmware is not downloaded.



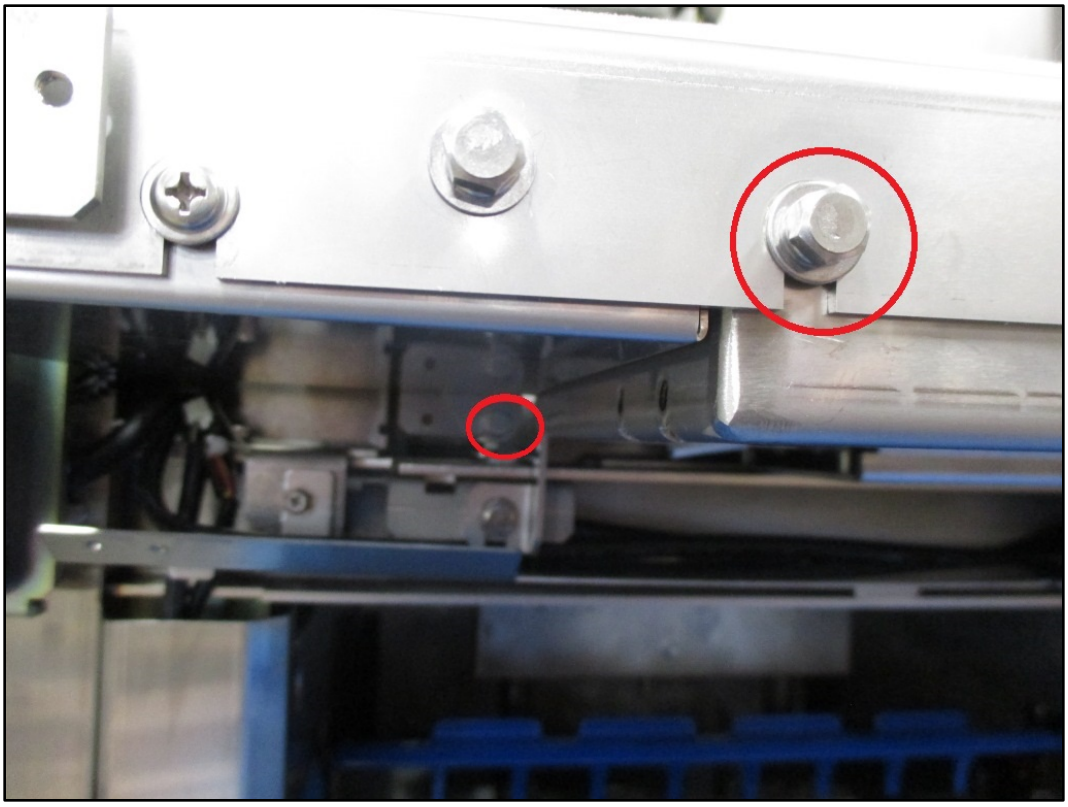
Remove the two interior covers indicated by the arrows



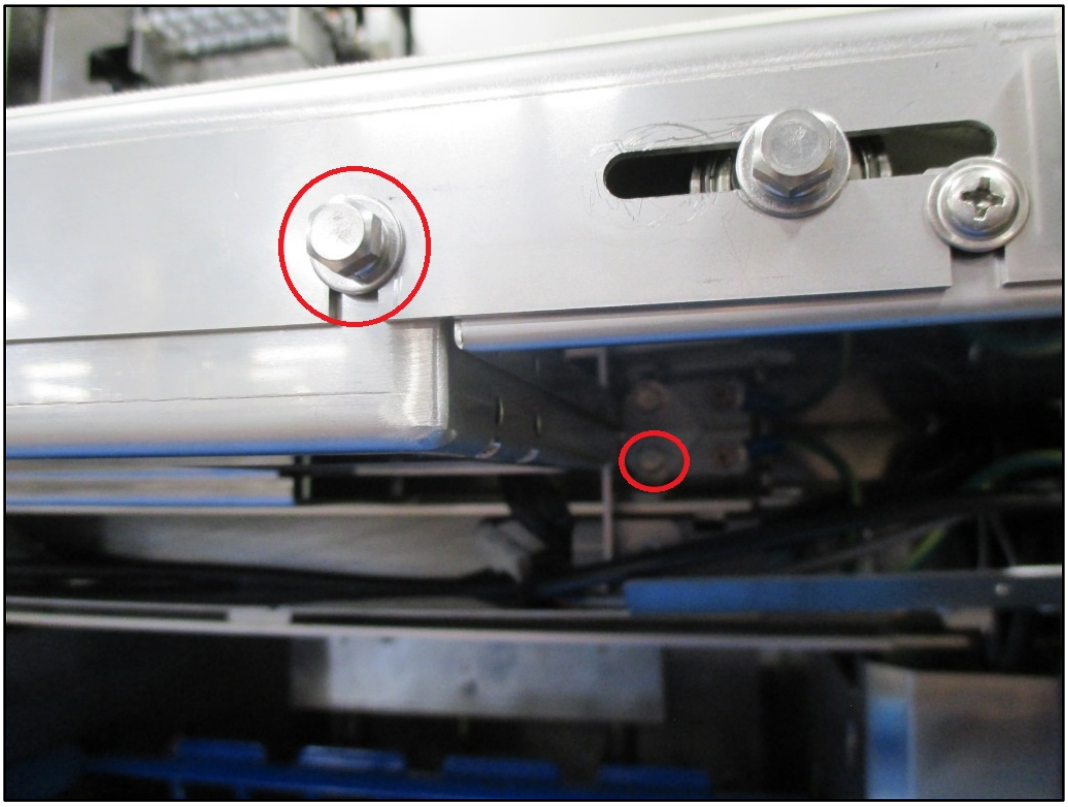
Remove the front conveyor cover

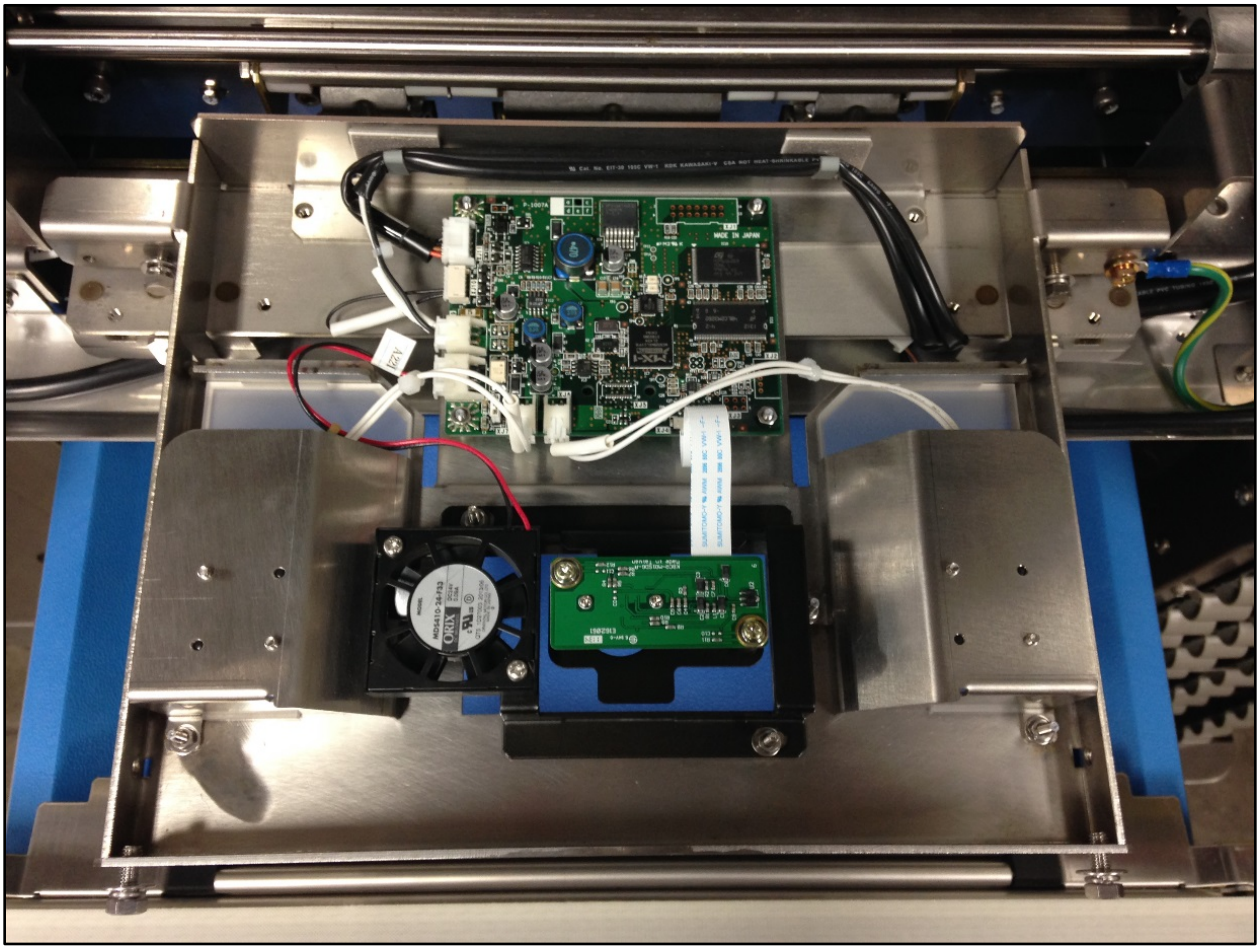


Remove the lower conveyor cover



Loosen two left side conveyor mounting bolts



Loosen two right side conveyor mounting bolts

Remove the conveyor assembly to access the camera components