



The Overhead Weighing Solutions Buyer's Guide

INFORMATION TO HELP YOU CHOOSE A SYSTEM
FOR YOUR OVERHEAD WEIGHING NEEDS



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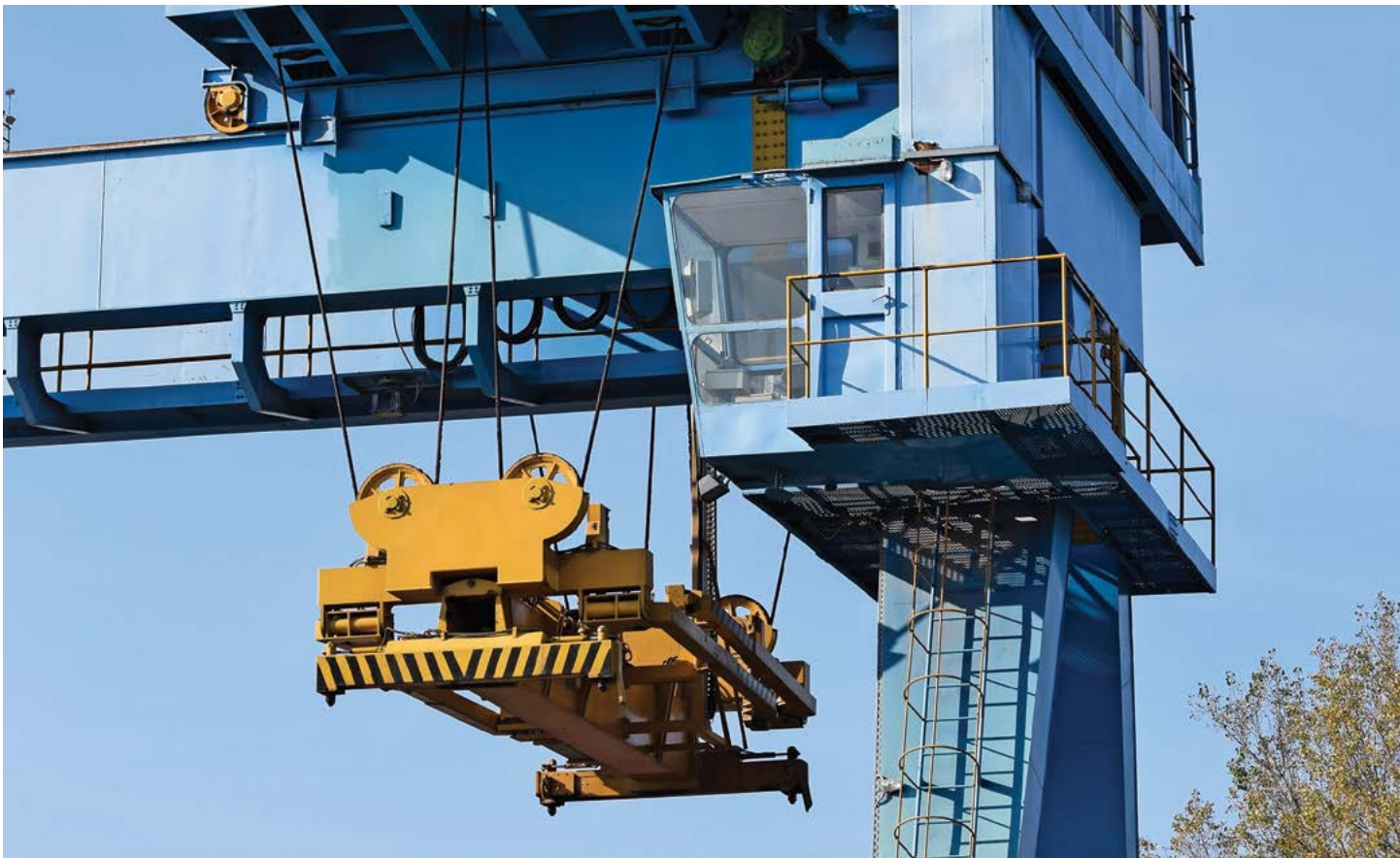
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Introduction

Rice Lake Weighing Systems' Measurement Systems International (MSI) brand of overhead weighing systems offers a comprehensive selection of quality weighing devices from tension dynamometers to crane scales and the latest electronics to satisfy the demands for any application.

MSI's tension dynamometer and selection of crane scales are durable and dependable solutions for a wide range of capacities and applications. Whether you need custom overload protection, a simple load monitoring device or a legal for trade system, MSI has a product to fit your unique requirements. Our robust load sensing systems excel in challenging and high-temperature environments at the same time meeting OSHA's 5:1 factory of safety. From fishing and marine scale applications to heavy capacity coil handling, MSI overhead weighing equipment has a place in virtually every environment.

Overhead Weighing Systems Complement Every Industry

- | | |
|------------------------------|---------------------------------------|
| • Port and Freight Terminals | • Chemical Processing |
| • Construction | • Fishing Industry |
| • Concrete Production | • Energy Production |
| • Mining Facilities | • Material Handling |
| • Steel Mills and Foundries | • Aviation/Helicopter Load Monitoring |
| • Waste Management | |





MSI-4260M

Crane Scales

Crane scales ensure safety and accurate load measurements in for many applications. When used properly, crane scales can help prevent unsafe conditions by providing real-time measurement of the operational load and immediate feedback to operators and/or integrated safety systems.

MSI-3460 Challenger 3

The MSI-3460 offers long-range viewing with a 1.5-inch, ultra-bright, multi-color LED digital display. The MSI-3460 is suitable for light- to medium-capacity applications up to 15,000 pounds.

MSI-4260 Port-A-Weigh

The MSI-4260 is built for heavy-duty dynamic weighing, ideal in bridge crane, foundry and in-process material handling applications.

MSI-4260 IS Intrinsically Safe Port-A-Weigh

The MSI-4260 IS is intrinsically safe, featuring a 5:1 Ultimate Safety Factor meeting OSHA, ANSI and ASME safety requirements.



MSI-3460
Challenger 3



MSI-9600HT Hi-Torque
Port-A-Weigh Plus

MSI-4260M

The MSI-4260M is the most robust scale on the market for marine and industrial weighing, it is able to capture weight with $\pm 0.1\%$ accuracy and a resolution between 3,000 and 5,000 divisions.

MSI-6360 Trans-Weigh

The MSI-6360 is ideal for medium- to heavy-capacity and high duty-cycle applications not requiring an integral display.

MSI-9600HT Hi-Torque Port-A-Weigh Plus

The MSI-9600HT is designed with a high torque load train for applications with a motorized rotating hook. Available in capacities up to 100 tons.



MSI-6360
Trans-Weigh



Tension Dynamometers

Tension dynamometers, or simply dynamometers, can be used to measure either vertical or horizontal tension. Rugged but lightweight, dynamometers are ideal for measuring tension in rigging, load tests, crane and elevator certification, and other straight-line lift and weigh applications.

MSI-7300 Dyna-Link 2

The MSI-7300 is the industry's most advanced digital dynamometer. Constructed of high-grade, aircraft-quality aluminum with an anodized finish and gasket sealing. For capacities 100,000 pounds and higher, made with zinc-plated 4340 mild steel. The Dyna-Link 2 is a lift and weigh device built to address caught-load or slack-line issues that may cause unsafe conditions.



MSI-7300

MSI Dyna-Clamp Tension Meter

The MSI Dyna-Clamp clamp-on tension meter is safe and easy to use, with a site window ensuring accurate placement of the wire rope being tested by the operator. Unlike other clamp-on tension meters, the Dyna-Clamp is designed with an easy-turn power screw that doesn't require as much manual force to engage the wire rope the operator is testing.



MSI Dyna-Clamp
Tension Meter

Integrated Solutions

MSI integrated solutions are versatile enough to be applied no matter the headroom, capacity or environment. Load pin sensors, tension links and clamp-on load cells can bring overhead weighing solutions to the next level.

MSI Clamp-on Load Cell

Clamp-on load cells measure wire rope tension to prevent overloads on overhead cranes and hoists with minimal modification to existing infrastructure.

Low Headroom Option Available

The low headroom option integrates a below-the-hook crane scale directly into the bottom block by replacing the existing hook.

Clamp-on

Load Pin

Shear Web

Crane Scales

MSI Clevis Load Pin Sensors

Load pin sensors are custom-designed and constructed of strictly industrial-grade stainless steel, providing extreme durability and a minimum 5:1 Ultimate Safety Factor to any integrated overhead weighing solution.

MSI Shear Web Load Cell

Shear web load cells compensate for hook rotation and eliminate headroom loss without sacrificing accuracy.

MSI Tension Link

The tension link is suited for integration with cranes, offering force measurement for lifted items by measuring at the dead-end becket.



Rugged Remote



MSI-8000 RF Remote Display

Indicators, Remotes and Remote Displays

Indicators communicate weight data and increase process control. Remotes enable certain commands to be sent, wirelessly, to a crane scale. Remote displays allow operators to use weighing systems from a distance, promoting safety and efficiency.

MSI-8000 RF Remote Display

The MSI-8000 is a full-featured handheld remote display enabling users to operate weighing systems from a distance—and out of harm's way.

MSI-8000HD Indicator/RF Remote Display

The MSI-8000HD's full waterproof construction resists harm from the elements, making it an especially resilient indicator.

Rugged Remote

The MSI Rugged Remote is a heavy duty remote control that allows the operator to wirelessly zero or tare their crane scale, as well as power on or off.



MSI-8004HD Indicator/RF LED Remote Display

With the multi-color (red, green and orange) display, the MSI-8004HD provides longer viewing distances for more diverse environments and applications.



MSI-8004HD Indicator/RF LED Remote Display



Indicators, Remotes and Remote Displays



SCT-2200 Advanced Series Signal Conditioning Weight Transmitter

1280 Enterprise™ Series Indicator

The 1280 Enterprise Series with a color touchscreen, web server view and multiple protocol types delivers uncompromising speed in any overhead weighing environment.

SCT-2200 Advanced Series Signal Conditioning Weight Transmitter

For PLC systems that require weight data from a scale, Rice Lake's compact SCT transmitters deliver equivalent signal-conditioning function without the cost or bulk of a full-sized weight indicator or controller.

Wireless Network Solutions

From the initial weightment on the scale to the final numeric value on the indicator, efficient communication is key to the success of the entire overhead weighing process. Wireless transmitters and receivers easily communicate data between various electronics in your scale system.

TranSend™ Wireless Load Cell Interface

TranSend is a wireless load cell interface that transforms load cell signal and transmits the data wirelessly to a receiving unit.

MSI ScaleCore Webserver

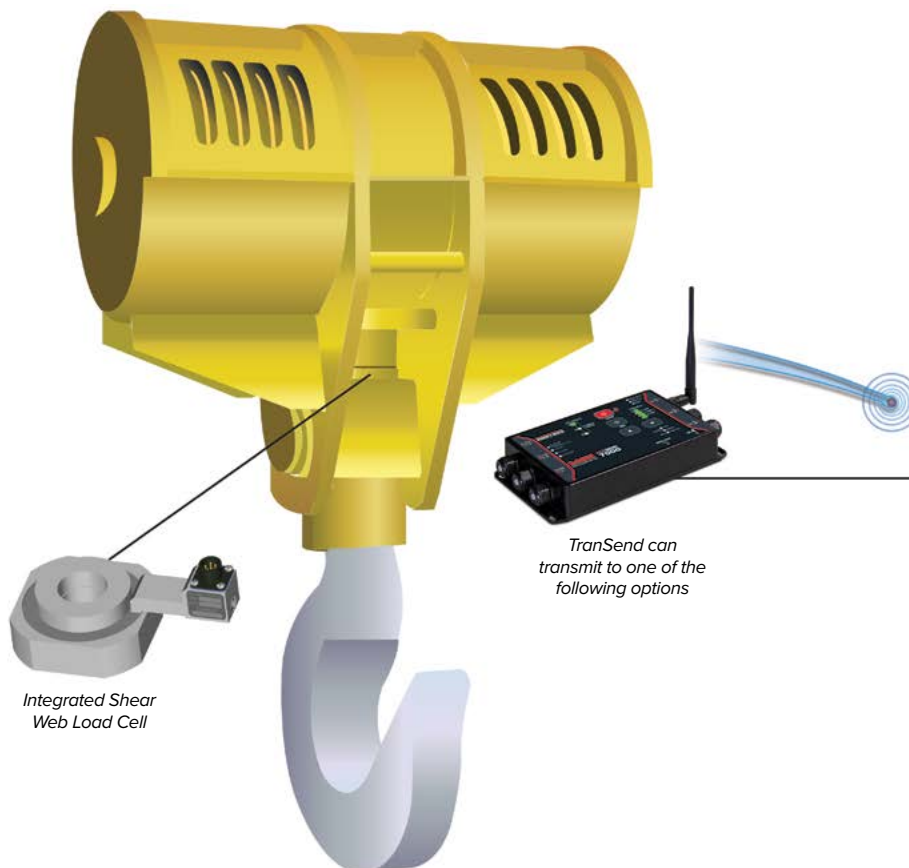
The MSI ScaleCore Webserver is a network interface with a built-in web browser for remote monitoring of a scale system. Communicate with any combination of up to seven devices and any MSI ScaleCore based scale or weighing instrument equipped with a Wi-Fi module.



TranSend Wireless Load Cell Interface



MSI ScaleCore Webserver



Integrated Shear
Web Load Cell

TranSend can
transmit to one of the
following options



MSI-8000HD Remote

MSI-8004HD Remote

MSI-8000 Handheld Remote

LaserLight2™ Remote Display



Before You Buy

Crane scales measure real-time operational loads and provide immediate feedback to operators to prevent unsafe conditions. Determine the best crane scale for your application by exploring your overhead weighing goals and analyzing aspects of your environment.

Overhead Weighing Goals

- Load monitoring prevents crane accidents, ensures compliance, maintains employee safety and protects equipment. Scales should meet OSHA, ANSI, ASME and other safety design standards (5:1 Ultimate Safety Factor). Accuracy is 1-3 percent full scale.
- Process control helps meet the requirements of in-process crane scales, which include accurate weighments, real-time information and integration with manufacturing data acquisition systems. Accuracy is 0.1% full scale.
- Data integration systems increase informational exactness and control, stream data from the weighing system to a customer's database program and help reduce human error.

RF and Signal Processing Solutions

Add traceability and transparency to your processes. With several methods of radio frequency (RF) technology, wireless communication products can be easily integrated with almost any industry or environment.

Whether used in shipping, material handling, foundries, shipyards, construction or freight applications, Rice Lake's MSI brand of trusted overhead weighing solutions assists in creating safe and efficient operations.

Crane Weighing Solutions

Common overhead weighing equipment includes below-the-hook crane scales, integrated scales, integrated sensors and RF and signal processors. From bridge cranes to gantry and tower cranes, rugged, reliable overhead weighing solutions are available for many different applications.

Below are common types of cranes and their ideal weighing systems:

Monorail Hoist

The most commonly used hoist is the monorail hoist, which uses a chain hoist or block with wire rope or cable and has a 1- to 10-ton capacity. Due to their high capacity and versatility, monorail hoists are often used in industrial facilities.

Recommended scale: MSI-4260

Jib Crane

A jib crane is designed with a horizontal member supporting a moveable hoist and is commonly used in workstation applications and machine shops. It is also useful in production and shipping where there may be a need to weigh smaller machine parts during or after production to check weight for shipment.

Recommended scale: MSI-3460

Overhead Bridge Crane

Overhead bridge cranes can range from 1- to 100-ton capacity, or greater. The trolley moves laterally while the bridge moves longitudinally to cover a specific area or the entire facility. This crane offers a wide range of motion and creates efficiency for lifting and moving applications.

Recommended scales: MSI-4260, MSI-4260M, MSI-6360, MSI-9600HT and MSI Integrated Sensor System

Rail Mounted or Rubber Tire Gantry

The rail mounted or rubber tire gantry moves similarly to a bridge crane and is frequently found in outdoor factory applications such as steel yards, paper mills and other heavy industrial facilities. They are common on rails or tires, as well as in heavy capacity weighing industries where capacities can range from 1- to 200 tons.

Recommended scale: MSI-4260, MSI-6360 and MSI Integrated Sensor System

Semi Gantry

Similar to a gantry crane, a semi gantry has one end of the bridge rigidly supported on one or more legs that run on a fixed rail or runway. The other end of the bridge is supported by a truck running on an elevated rail or runway.

Recommended scale: MSI-3460, MSI-4260, MSI-6360 and MSI Integrated Sensor System

Integrated Weighing Solutions

Most bridge, monorail, jib, gantry and straddle crane safety systems employ an integrated load sensing system. An integrated load sensor is installed and integrated where the load is consistently applied relative to the actual load the crane is handling, generally with sheave pin, load link and compression designs.

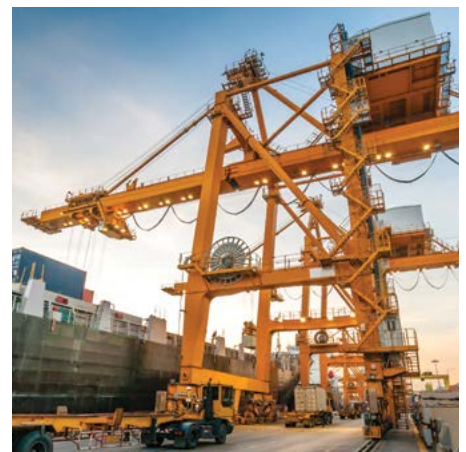
Contact your MSI sales/solution specialist for assistance in selecting the right solution for you.



We recommend the MSI-3460 for jib cranes.



Bridge cranes pair well with a variety of MSI scales, though environment can impact the choice.



Multiple MSI scales can be used with rail mounted and rubber tire gantry cranes.

Create an Integrated System

01

Determine what type of sensor you need.

- Load pins offer accuracy of 1-3% of their rated capacity
- Load links and shear web load cells have an accuracy of 0.5% of their rated capacity
- Clamp-on load cells have an accuracy of 3-5% of the hoist capacity and will accommodate a wire rope up to 3/4 inch in diameter
- Custom sensors are also available

02

Choose a cable length.

- Options include 5, 10, 15, 20, 25 and 30 feet
- Rice Lake recommends using a bulkhead connector with a mating cable
- Custom length cables are available

03

Decide whether you want an RF transmitter or signal conditioner.

- TranSend™ Series (100-300 ft)
- SCT-2200 Wired Solution





04

Choose a remote display or indicator.

- Handheld: MSI-8000
- LCD: MSI-8000HD
- LED: MSI-8004HD



05

If needed, you can customize your application with:

- ScaleCore Webservice
- MSI-8000HD, MSI-8004HD
- Programmable: 1280 Enterprise™ Series*
**custom user programs are available.*
- Wide selection of Signal Conditioning Transmitters



06

Select a remote display.

- Hardwired or wireless
- 4- or 6-inch LaserLight2®



Tips for Installation

Get years of successful operation from your MSI overhead weighing systems with these tips and best practices for installation and calibration.

Required Equipment and Documentation

The following items are necessary for successful installation, configuration, simulated calibration, pre-calibration or final calibration of MSI scales and systems:

- Laptop with MSI Configuration Program downloaded
- Product-specific serial cables
- PN 178501 USB to serial converter cable
- Manuals (digital or hard copy)

Load cell simulators and system schematics, available by request at the time of order, are technically optional equipment and documents. However, simulators and system schematics can help troubleshoot problems that may occur during installation.

Additionally, test weights for calibration and weight verification are required for integrated systems, but are recommended for calibrating other MSI products as well.

Best Practices for a Successful and Timely Installation

Before beginning installation, power on all of electronics to ensure basic system functionality. If there is an issue with any electronics in the system, contact customer support for help resolving the issue. To become more familiar with the MSI scale or system, review all manuals before beginning setup or calibration procedures.

In addition, perform a practice calibration on the system before attempting a full calibration on-site. If your system was factory calibrated, test the current calibration of the system before installation by performing a simulated calibration. A serial cable should be stored at the weighing system site after installation to ease any troubleshooting during future maintenance.

Troubleshooting Tips for Problems During Installation

- If there are installation problems, refer to the optional system schematic for a wiring guide. Check connection points and ensure components are properly grounded.
- If the system has communication errors, review antenna locations to ensure they are within the recommended distance and have no solid objects blocking the transmission. Locate crane remotes, Wi-Fi or WPAN (wireless personal area network) modems and competing RF weighing systems to determine whether these sources may be causing an interference.
- Phone support or an RF site survey may be necessary for persistent issues. To assist with phone support, record all the networks, IDs, serial numbers and print strings associated with the system.
- If problems continue during installation, request on-site support from an MSI product specialist.

Rice Lake offers a comprehensive line of MSI overhead weighing systems, including crane scales, tension dynamometers and integrated solutions. Rental supplies for RF site surveys are also available to assist with product installation and troubleshooting. Live customer support can be reached 24/7 by phone and industry experts are always ready to help with any product questions.

Calibration and Maintenance

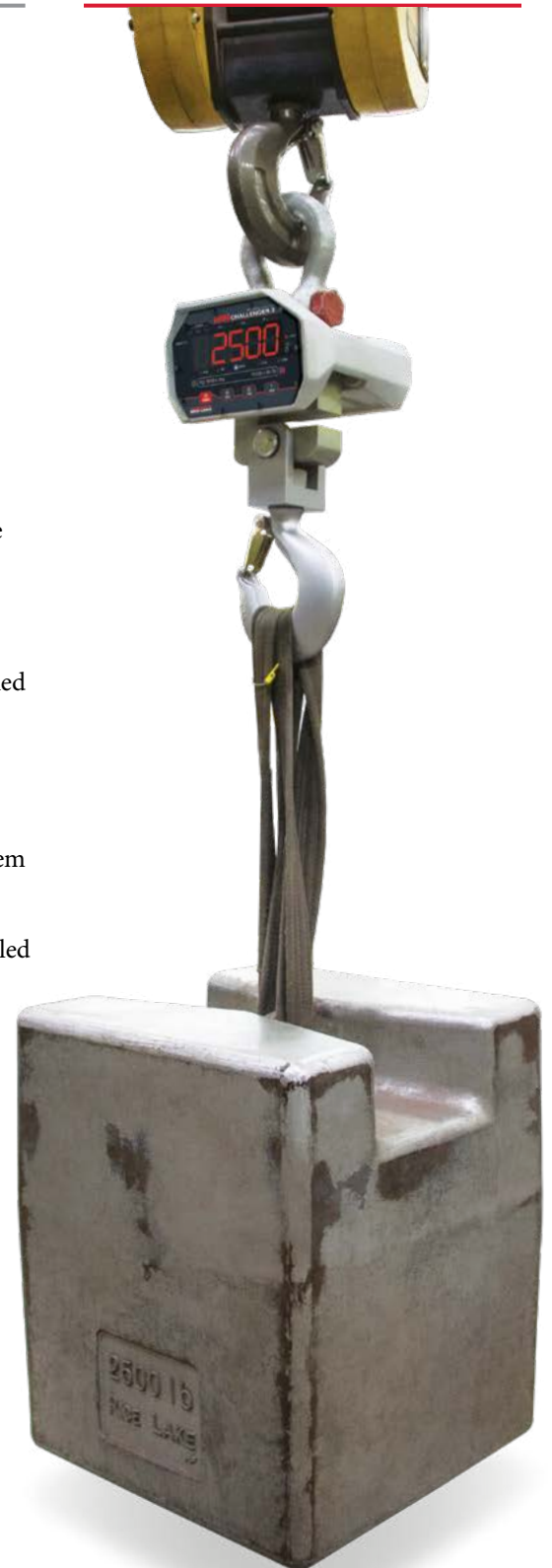
Calibration

Overhead weighing systems should undergo scheduled calibration tests to make sure weight readouts are accurate. This is particularly important for applications where Legal for Trade certification is necessary.

A certified scale dealer will calibrate overhead weighing equipment after installation. If your overhead weighing system is going to provide weight readouts for commerce, the scale will need to have a Legal for Trade approval to ensure the weight is within a certain degree of accuracy. Discuss with your scale supplier if you will need a crane scale that meets Legal for Trade approval, and which approval agencies, such as the National Type Evaluation Program (NTEP), Measurement Canada, or state and local approval agencies, need to provide certification for commerce in your area. The scale's calibration interval is determined by the frequency of use, individual application requirements, and federal, state and local guidelines. Each scale component should be tested and detailed test reports should be provided to the customer and government authorities. After calibration, detailed reports must be provided to weights and measures authorities.

Protective Features and Scheduled Maintenance

Many manufacturers design scales with protective features to reduce the chances of system failure and minimize the amount of maintenance needed. For example, a scale may be built with self-contained protective features to prevent it from being loaded above its rated capacity. Still, inspections of your overhead weighing equipment should be scheduled regularly to make sure your system is running properly.



Glossary

Accuracy

The ability of a scale to measure a known weight value correctly.

Analog to Digital

Conversion of continuously varying (analog) voltage levels to discrete binary-numbered (digital) values (e.g., a load cell output can be fed through an A/D converter to produce a continuous stream of digitized information and sent to a digital indicator).

Calibration

The comparison of load cell outputs against standard test loads.

Capacity

The amount of weight the scale is capable of weighing accurately.

Clamp-on Load Cell

Load cells used for measuring wire rope tension and preventing and detecting overload for overhead cranes and hoists.

Crane Scale

A suspended scale that is used for light-to heavy-capacity overhead weighing.

EX Certification

A document that verifies a piece of equipment, such as scales, are safe to use in explosive environments.

FM (Factory Mutual)

Products with an FM approval indicated the product has been tested and meets rigorous safety and performance standards.

Handbook H-44

A comprehensive set of requirements for weighing and measuring devices that are used in commerce and law enforcement activities; not a federal law, but developed and updated annually by the National Conference on Weights and Measures. Its complete title is "Specifications, Tolerances, and Other Technical Requirements for Weighing and Measuring Devices."

Indicator/Controller

Indicators function as control devices for overhead weighing systems. They collect the digital weight readout from the scale's load cells and also provide process reports and data.

Integrated Solution

A permanently-installed shear web load cell, clevis load pin or clamp-on load cell used to provide constant load monitoring and prevent overloads.

International Organization of Legal Metrology (OIML)

Treaty organization that recommends technical requirements for weighing and measuring equipment prior to the sale or distribution of a model or type within the state, nation, etc.

Legal for Trade

An industry recognized term to distinguish approval from the appropriate weights and measures regulating authority to use a scale for weight-based transactions and commerce.

Lift and Weigh

Lift and weigh devices are designed for inline weighing where the sample (load being weighed) applies tension to the weighing device.

Lift, Weigh and Move

Lift, weigh and move devices are designed for inline weighing and support moving a sample (load) to a new location.

Linearity

A factor that makes up a scale's accuracy. Linearity is the scale's ability to measure as close to the target weight as possible.

Load Cell

A device that produces an output signal proportional to the applied weight or force.

Load Pin Sensor

A unique, industrial-grade integrated solution that offers safety, strength and corrosion resistance in overhead weighing applications.

Glossary Continued

Maximum Allowable Variation

A deficiency in the weight, measure, or count of an individual package beyond which the deficiency is considered to be an unreasonable error.

Measurement Canada

Measurement Canada inspects measuring devices, such as scales, to ensure they meet required Canadian standards and provides approvals for such devices before they can be used in trade.

National Institute of Standards and Technology (NIST)

An agency within the United States Department of Commerce. NIST regulates measurement in the United States to ensure accurate weight-based commerce. NIST's specifications and requirements for fair and accurate weighing systems are documented in Handbook 44 (H-44).

National Type Evaluation Program (NTEP)

A program of cooperation between the National Conference on Weights and Measures, NIST, state weights and measures officials and the private sector for determining conformance of weighing equipment with the provisions of H-44.

Output

The signal (voltage, current, pressure, etc.) produced by a load cell. Where the output is directly proportional to excitation, the signal must be expressed in terms such as volts per volt, millivolts per volt, or volts per ampere, etc., of excitation.

Remote Display

An instrumentation device for displaying weight data separately from an indicator/controller.

Repeatability

A factor that makes up a scale's accuracy. Repeatability is the scale's ability to measure and display the same weight each time it is tested. Repeatability is measured in standard deviation.

Shear Web Load Cell

An integrated, low-profile load cell that compensates for hook rotation and eliminates headroom loss.

Tare

The weight of an empty container or vehicle, or the allowance or deduction from gross weight made on account thereof.

Tension Link

An integrated solution for cranes designed to provide force measurement for lifted items.

(Tension Link) Dynamometer

An instrument used for measuring vertical and horizontal tension in overhead weighing applications such as rigging, load tests or crane and elevator certification.

Tolerance

A value fixing the limit of allowed departure from the labeled contents, usually presented as a plus (+) and minus (-) value.

Twist Lock Sensor

A durable, accurate SOLAS solution equipped with an internal strain gauge for measuring vertical tension while a crane is under load.

Units

The unit of measure that is to be represented: lb, kg, kN, etc.

Wireless Network Solutions

Used to communicate data between scale electronics.