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Onsite Team Guide



The following information is provided by Rice Lake Weighing Systems to assist Authorized Service Offices installing Rice Lake Weighing Systems Wrapping and weighing equipment in Costco Wholesale Warehouses.

This document covers the following models: Uni-9 for Meat, Deli, and Seafood Road Show; IP-AI-P for bakery and WM-Ai auto wrapper for meat.



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I. FILM LOADING:

1. From the operations screen, press the film set key associated with either the upper or lower film:



2. The machine will automatically change the position of the insertion plate and prompt you to open the film replacement door on the left side; follow the on screen instructions to remove the empty film core and prep a new roll:





- 3. Slide the roll onto the film holding bar until a "click" is heard, indicating that the spring loaded lock has engaged.
- 4. Open the insertion plates and route the film as indicated in the images below:





5. Pull the film straight upwards keeping even with the film trimmer until the film width reaches the guide mark, then close the insertion plate and trim film:





6. Close the film replacement door to start automatic loading of film. After the film has been successfully loaded, the operation screen will ask the operator to open the film replacement door and remove film from the front and rear clamp assemblies, as shown below and to the left.

The film be gathered and within easy reach, as indicated below and to the right.

The film should pull out of the clamps with minimal effort, if resistance is felt, gently pull film to the left and right of the machine, instead of straight upwards to minimize film shreds.



7. The machine is now ready for operation.

II. HOW TO LOAD LABELS, CLEAN PRINTERS AND LABEL APPLICATORS:

- 1. Cleaning of the printer area, thermal print head, platen rollers and applicators should occur every time label rolls are replaced or at a minimum during the evening cleaning routine.
- 2. For the auto wrapper only; begin by opening the front cover to access the main and USDA label applicators, both of which easily pivot allowing for cleaning of the label detection sensor:



Keep the sensors, circled in red, clean and free of debris. Gently blow out dust or use the corner of a clean and dry towel. If label dust is allowed to build up and block the sensor, an error message of "label remains" will occur during operation.





To manually open the print head, follow the instructions labeled "1" and "2" on the WM-Ai main printer:Rev 11/21/18Contents of this document are the sole copyright of Rice Lake Weighing Systems (RLWS), not for use without RLWS written consent.Page 5 of 25

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3. Pull the printer forward and clean any dust build up from behind the printer cassette:



WM-Ai Auto Wrapper

IP-Ai Bakery Printer

UNI-9 Scale

4. After removing the empty label core, clean the print head, peeling sensors and rollers with supplied cleaning pen or 70% alcohol and a lint free cloth:



WM-Ai Auto Wrapper



IP-Ai Bakery Printer



UNI-9 Scale

5. Load the new roll and thread as indicated:



UNI-9 Scale



IP-Ai Bakery Printer

6. Align the stopper/label guide with the edge of the backing paper and rotate the label take-up bobbin until the label slack is taken up:



- A. WM-Ai: Rotate the take-up spool counter clockwise.
- B. UNI-9L rotate the take-up spool clockwise.
- C. IP-Ai-P: Does not utilize the take-up bobbin when printing bulk labels.
- 7. Move the printer unit back to its original position; manually close the print head unit on the WM-Ai:



8. For the WM-AI USDA labeler: open the print head, clean the print head and roller. Load labels as indicated below, taking care to thread labels into the gap sensor, circled in red:



9. After closing printer door, align the gap sensor by pressing the "PRINT" key to dispense at least one label; except on the WM-Ai which will require the clear front cover to remain open.

III. <u>CLEANING:</u>

1. "Figure 1" calls out several parts of the WM-Ai that should be cleaned daily:



Figure 1. WM-Ai Cleaning Points

- 2. Cleaning Procedure: Use the following steps to start the cleaning procedure.
 - A. Touch CLEANING on the display.



Figure 2. Cleaning and Start Buttons

- B. Touch START on the display. The machine takes approximately 10 seconds to fully move into cleaning mode.
- C. Turn the machine off by rotating the power switch to the right. The power switch is located to the left of the discharge unit:



Figure 3. On/Off Switch Location

D. Clean the lift unit, discharge unit, wrap plates and two sealing rollers with a damp cloth. Use a brush to remove debris from within the lift unit.



Figure 4. Clean Lift Unit, Wrap Plates and Seal Roller

WARNING: Wait until the sealing rollers have cooled down before cleaning. Touching the sealing rollers when they are hot may cause severe burns.

> E. To clean the infeed areas, pull out the infeed unit by loosening the two knobs on the unit and pulling outwards:



Figure 5. Loosen the Infeed Unit Knobs

- F. Remove and clean the infeed platter with soap and water. Do not use any chemicals or bleach that will discolor the infeed platter.
- G. Clean the infeed area with a damp cloth.

opposite side.



Figure 6. Cleaning Infeed Platter and Infeed Area

H. Open the bottom catch tray and clean the catch tray., then push the infeed unit all the way inward and tighten the two knobs.



Figure 7. Catch Tray

I. Clean the display and wipe down the front of the unit.





Figure 8. Display and Unit Front

- 3. Wash down cover:
 - A. A wash down cover has been provided to protect the unit while cleaning the other areas of the room.
 - B. Ensure the machine is turned off.
 - C. After the machine has been cleaned, cover it with the wash down cover.
 - D. Spray and clean the room.
 - E. After the room is cleaned, remove the wash down cover and turn the machine back on. This will protect the machine from condensation.
 - F. Press Return and Enter to return to normal operation.

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Figure 9. Return to Normal Operation

IV. TROUBLESHOOTING:

Cleaning of the exit conveyor, film remains flag, and product on lift sensors will resolve most end user errors and are described below; other common issues such as improper loading of film, labels and dirty/block label sensors are discussed above.

1. Error number 0315 "Products are stuck on the stock conveyor" will occur if the "Stock conveyor" sensor, as seen to the right, is obstructed by product or debris.

This will cause the wrapper to no longer transport product onto the runout table.





2. Error number 0480, "Film is remaining", will occur if one or more the sensors located on both ends of the front and rear feed assemblies are blocked; the sub error will assist in identifying the trouble location: 0480-0001 = rear right, 0480-0010 front right, 0480-0100 rear left, 0480-1000 front left, and 0480-0011 if the blocked sensors are both front and rear right-side. If error occurs, check appropriate sensor for film and remove.

3. The lift sensor can become cloudy or obscured. The sensor

is show in the right photo and the reflector is shown in the left photo below; if blocked the following errors could occur:

0341 "Product is remaining on lift" or 0460 "product was not feed".





V. RANDOM WEIGHT LABELS (WM-Ai or UNI-9):

1. Call up an item by entering the PLU No. using the mechanical keypad and PLU key, or alternatively using the touchscreen preset keys.

Onsite	Team	Guide	for Ishida	Uni-9,	IP-Ai and	WM-Ai-P
--------	------	-------	------------	--------	-----------	---------

PREPACK / PL	.U 5					OCT.03.201	7 (TUE) 10:06AN
В	ONELI	BEEF ESS U	RIBEY SDA C	e ste Hoici	EAK = #3	3666	1
TARE ().06		0.06	UNIT PRI	8.99	5 TOTAL PRIC	0.00
мемо	PRESET	B POP LB	IL O VIDI	PERATION V	IDEO RACION	REWRAP TODAY	UPPER 18 INCH FILM LOAD
PACK D	ATE SE 2017 O	LL BY DA CT.06.20		RAINING VIE S DE ENTREI		PLU SEARCH 5	LOWER 18 INCH FILM LOAD
PRICE	1 \$ 8.99	2 \$ 9.49	3 \$ 9.99	4 \$ 9.99	5 \$ 9.99	TRAY/BANDEJA 25: 25P	VRT./HRI.
SYMB.						ACCUM. 1 PACK	MODE
	0025	0008	0009	0008 PD TR.	0025	ME T	JAN.02.2017 (MON) 8:38AM
CHANGE Capacity 0-3	LIMPIEZA O Ib x 0.01 lb					RETURN	
					(Wrap	per)	



- 2. Put a package on the scale platter.
- 3. Labels will print once a stable weight is registered.

For the WM-Ai, the package will be brought in, wrapped and labeled automatically when it is under Wrap/Label mode.

If the WM-Ai is in "label" mode, prewrapped product will be brought in and labeled.

Alternatively, no matter what mode is selected, if the clear front cover is opened on the WM-Ai it will automatically enter a manual label mode, allowing product to be placed on the weigh platter without being brought in and dispensing a printed label for manual application.

VI. FIXED WEIGHT LABELS:

1. Call up an item by entering the PLU No. using the mechanical keypad and PLU key, or alternatively using the touchscreen preset keys.





2. Touch PRINT to print a label. Since the UNI-9 prints labels continuously after a first label is taken, press PRINT again or CLEAR to stop printing.

 You can also specify the number of the labels to print from the hand-wrap station scale, Seafood scale, Deli scales and Bakery printer:
Enter the number of the labels to print using the mechanical keypad then PRINT on the mechanical

keypad or digital screen. "PRN QTY/00" will populate with the requested number of labels and a count up of how many labels have been printed:



4. You can stop printing mid cycle by touching PRINT on the screen or "C" on the mechanical keypad.

VII. CASE LABELS:

- 1. Call up an item by entering the PLU No. using the mechanical keypad and PLU key, or alternatively using the touchscreen preset keys.
- 2. A new window will appear requesting a manual entry of weight, enter the weight by the mechanical keypad (example: 4.00), and touch FIXED WEIGHT.
- 3. The page will return to the normal operation screen:

FIXED WEIGHT SETTING	OCT.06.2016 (THU) 14:42	PREPACE	/ PLU 46					OCT.03.2017	(TUE) 10:09AM
FRESH FARMED TIL APIA			FIL	FRESH	Farme	D TI	Lapia #299	89	1
FILLET FULL CASE #29989				MANUAL W	т в	FIL ED U.	PRI \$/I	b TOTAL PRIC	E S
					4.00		4.07	' '	6.28
"Set fixed weight. "Press [CANCEL] key to return to Operation mode.		мем	PRI CATEGO		VIDEO	ATION V	IDEO RACION	REWRAP TODAY	UPPER 18 INCH FILM LOAD
		PAC		SELL BY DAT	E TR.	AINING VI	DEOS	PLU SEARCH	LOWER
		OCT.	3.2017	OCT.03.201	7 VIDEOS I	DE ENTRE	NAMIENTO	46	FILM LOAD
0.00 lb		PRICI	\$ 16.28	2	3	4	5	TRAY/BANDEJA	VRT./HRI.
		SYME						ACCUM. 0 PACK	MODE
		TRAY							JAN.02.2017 (MON) 8:38AM
	CANCEL		L CLEAN	ING INFEED SI	PD WP SPD	TR	AY VOLU	RETURN	
		Canacit	0.30 lb x 0.01	lb					

4. Alternatively, you can enter the manual weight on the mechanical keypad then touch MANUAL WT if you are printing multiple weights from the same PLU:

PREPAUK / PL	LU 46					001.03	2017 (TUE) 10:10AM
	FILLE	RESH	FARM	1ed til Se	APIA #29	989	4
		MANUAL	VT Ib			TOTAL P	RICE \$
					123	4	0.00
MEMO	PRESET	IES 0	iL c VID	PERATION VI	IDEO RACION	TODAY	UPPER 18 INCH FILM LOAD
PACK D	ATE S	ELL BY DA	TE ·	TRAINING VID	EOS	PLU SEARC	LOWER
OCT.03.	2017 0	CT.03.20	17 VIDEO	S DE ENTREM	AMIENTO	46	18 INCH FILM LOAD
	1	2	3	4	5	TRAY/BAND	EJA VRT./HRL
PRICE	\$ 0.00						
						ACCUM.	MODE
SYMB.						0 PACK	PEEL
TRAY							JAN.02.2017 (MON 8:38AM
LABEL	CLEANIN	IG INFEED S	SPD WP S	PD TRA	VOI	LUME	RN 🔼
CHANGE	LINDATES	~ L					

PREPACK / PL	LU 46					OCT.03.201	7 (TUE) 10:10AN		
	FRESH FARMED TILAPIA FILLET FULL CASE #29989								
		MANUAL W	T Ib	FIXED U.F	PRI \$	Ib TOTAL PRIC	E \$		
		12	34		4.0	7 ;	50.22		
мемо	PRESET	ES 0		PERATION VI	DEO	TODAY	UPPER 18 INCH FILM LOAD		
PACK D OCT.03.	ATE SI 2017 O	ELL BY DAT CT.03.201		TRAINING VID S DE ENTREN	EOS IAMIENTO	PLU SEARCH 46	LOWER 18 INCH FILM LOAD		
PRICE	1 \$ 50.22	2	3	4	5	TRAY/BANDEJA	VRT./HRL		
SYMB.						ACCUM. 0 PACK	MODE		
TRAY	Y		Y		T		JAN.02.2017 (MON) 8:38AM		
CHANGE Change Capacity 0-3	LIMPIEZ	A	WPS	PD TRA	VOL	RETURN			

VIII. MANUAL PRICE CHANGE AND WEIGHT ENTRY: CASE LABELS:

- 1. Call up an item by entering the PLU No. using the mechanical keypad and PLU key, or alternatively using the touchscreen preset keys.
- 2. Enter a price manually by the mechanical keypad, and touch FIXED U. PRI.



 If there is no weight value, enter a weight value by the mechanical keypad, and touch MANUAL WT LB:

	FILLE	RESH	FAR L CA	MED TIL SE	LAPIA #299	989	Э	1
		MANUAL V	ит 🖌	4			TOTAL PRIC	E \$
					1234	4		0.00
мемо	PRESET	ES 0		OPERATION V	IDEO RACION	Ē	REWRAP TODAY	UPPER 18 INCH FILM LOA
DACK F								
PACKL		LL BY DA		TRAINING VIE	DEOS	F	LU SEARCH	LOWER
OCT.03	2017 O	CT.03.20	17 VIDE	TRAINING VIE	DEOS	F	U SEARCH	LOWER 18 INCH FILM LOA
OCT.03	2017 O	CT.03.20	17 VIDE 3	TRAINING VIE	DEOS NAMIENTO	TF	LU SEARCH 45 RAY/BANDEJA	LOWER 18 INCH FILM LOA VRT./HR
PACK E	2017 O	CT.03.20	17 VIDE	TRAINING VIE OS DE ENTRE	DEOS NAMIENTO	TT I	LU SEARCH 46 RAY/BANDEJA	LOWER 18 INCH FILM LOA VRT.:HRI
PRICE SYMB.	2017 O	CT.03.20	17 VIDE 3	TRAINING VIE	DEOS NAMIENTO	TF	LU SEARCH 46 IAY/BANDEJA ACCUM.	LOWER 18 INCH FILM LOA VRT./HR MODE
PRICE SYMB. TRAY	2017 O	2	17 VIDE	TRAINING VIE COS DE ENTREI	DEOS NAMIENTO	T	LU SEARCH 45 LAY/BANDEJA ACCUM. 0 PACK	LOWER 15 INCH FILM LOA VRT.HR MODE PEEL JAN 52 2617 0 334AM

PREPACK / P	LU 46						Ø	OCT.03.2017	(TUE) 10:10AN
	FRESH FARMED TILAPIA FILLET FULL CASE #29989								
		MA	NUAL V	VT Ib	FIXED U	.PRI 🕴	i/ib	TOTAL PRICI	E \$`
			12	2.34		4.0	7	Ę	50.22
мемо	PRESE	RIES	0	VIDI	PERATION 1	VIDEO	E	REWRAP TODAY	
PACK D OCT.03.	ATE 2017	SELL DCT.	BY DA 03.20	17 VIDEO	RAINING VI 5 DE ENTRE	DEOS NAMIENTO	P	LU SEARCH 46	LOWER 18 INCH FILM LOAD
	1		2	3	4	5	TR	AY/BANDEJA	VRTJHRL
PRICE	\$ 50.22								
SYMB.								ACCUM.	MODE
TRAY								een	JAN 02.2017 (MON) 8:38AM
LABEL CHANGE	CLEAN	ING I		WP S		IAY VO		RETURN	

4. To dispense a label, touch PRINT for fixed weight items or place a package on the weigh plater for random weight items.

The label will now display a horizontal "M" indicating that the price has been manually changed, as indicated below in section 9.

IX. MANUAL PRICE CHANGE: RANDOM WEIGHT ITEM:

- 1. Call up an item by entering the PLU No. using the mechanical keypad and PLU key, or alternatively using the touchscreen preset keys.
- 2. Enter a price manually by the mechanical keypad (example: 999), and touch UNIT PRICE:



- 3. Put a package on the scale to print a label; the label will now display a horizontal "M" indicating that the price has been manually changed.
- 4. When the total price is greater than \$99.99 the barcode will not be printed on a label, unless GS1 barcode is being used (in select test locations).
- To dispense a label, touch PRINT for fixed weight items or place a package on the weigh plater for random weight items.
 The label will now display a horizontal "M" indicating that the price has been manually changed:



:

X. <u>REWRAP AND PACK DATE CHANGE: AUTO WRAPPER AND SCALES:</u>

1. Call up an item by entering the PLU No. using the mechanical keypad and PLU key, or alternatively using the touchscreen preset keys.

Touch REWRAP once to change from TODAY to REPACK. Then touch PACK DATE:



1. Select the correct date on the calendar and touch OK to return to the PLU screen:



- 2. Alternatively, enter the correct date using the mechanical keypad then touch PACK DATE.
- 3. Example: changing the pack date from OCT.03.2016 to OCT.02.2016; Enter "2" on the mechanical keypad, then touch PACK DATE:



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SALES / PLU 5	BE	EF RIBEY	E STEAK	OCT.06.2016 (THU) 12	SALES / PLU S	BE	EF RIBE)		OCT.06.20	16 (THU) 12:1
BON	IELESS	SUSDA CI	HOICE #33666	TAL PRICE \$	TARE	INELESS		UNIT PRICE \$/16	TOTAL PRICE	<u>د</u>
0.0	6	-0.06	5	0.00	0.	06	-0.06	10.49		0.00
SUBTO	TAL		OCT.06.20	016	0007	OTAL		OCT.0	DATE 5.2016	+0+
DISPL	AY		OCT.09.20		DIS	PLAY		OCT.0	3.2016	REWRAP
PRN MD.	PEEL MD.		PRN GTY	FEED	PRN MD.	PEEL MD.				FEED
AUTO	PEEL			HOME	AUTO	PEEL			FEED	HOME

- 4. Once the pack date has been changed the SELL BY DATE will automatically change based on the shelf life programmed in the PLU data.
- 5. Touch PRINT to print a label or put a package on the scale to print a label.
- 6. The label will now display a horizontal "M" indicating that the price has been manually changed:

0"233666"0	16782	KIRKLAND DISTRIBUTED BY: OOSTCO WHOLESALE CORP. P.O. BOX 34535 SEATLE, WA 98124 1 (800) 774-2678 U.S
BE BONELESS PRODUCT OF USA	EF RIBEVE STE/ USDA CHOICE	#33666
BLADE TENDERIZED FOR YOUR SAFETY TO A MINIMUM TEH	USDA RECOMMENDS COOK PERATURE OF 160 DEGRE	ING ES.
PLU 5 PACK DATE: 8:200M	SELL BY	
02/24/15	02/26/15	* * TOTAL PRICE
1.681b	\$9.99/16 DLESALE #99 ISSADUAH	310./8
SAFE THIS PRODUCT WAS PREAR PRODUCTS MAY CONTAIN BJ OR COXED IMPROPERIL; YOA KEEP REFIGERAT KEEP REFIGERAT KEEP RAW MEAT A THEN FOODS. (INCLUDING CUT HANDS AFTER TO	HANDLING INST ED FROM INSPECTED AND PASSED M VICERIATHAT COLLD CAUSE ILLINES YOUR PROTECTION, FOLLOW THESE TEO OR FROZEN. THAW IN REFRI ND POULTRY SEPARATE FROM WASH WORKING SUBFACES TING BOARDS, UTENSLS, SAT TING BOARDS, UTENSLS, SAT ULCHING RAW MEAT OR POULTRY.	RUCTIONS EAT AND OR POULTRY, SOME FOOD STHEP RPOOLOT IS MISHANDLED SAFE HANDLING INSTRUCTIONS. GERATOR OR MICROWAVE. COOK THOROUGHLY. KEEP HOT FOODS HOT RE- FRIEDRATE LETTOVER IM- MEDIATELY OR DISCARD.

XI. SELL DATE CHANGE: BAKERY:

1. Touch S DATE, then select the correct date on the calendar:

SALES / PLU 529	🛛 📼 🕽 SEP.28.2017	(THU) 10:23	PREPACK / CAL	ENDAR					SEP.28.1	017 (THU) 10:23
PUMPKIN PIE FRESH BAKED	#60809	1	529	PUMPKI	N PIE/	FRESH	BAKED	#60809		
PCS @/ UNIT PR	RICE \$ TOTAL PRICE	\$	<			OCT.2017			>	
1 1	5.99	5.99	SUN	MON	TUE	WED	THU	FRI	SAT	
	S DATE	LABEL	1	2	3	4	5	6	7	
	OCT.01.2017	ватсн	8	9	10	- 11	12	13	14	
	PRN QTY	SEARCH	15	16	17	18	19	20	21	
			22	23	24	25	26	27	28	
	FEED		29	30	31					
	PRINT	FEED		PACK DATE PP	IINT		SELL BY DA	TE		
		HOME	PI	RINT NO	PRINT	P	RINT NO	D PRINT		ок

7. Alternatively, enter the correct date using the mechanical keypad and touch S DATE.

XII. <u>RUN TOTAL LABELS</u>:

- 1. Call up an item by entering the PLU No. on the mechanical keypad and press the "PLU" key.
- 2. Proceed with the production operation.
- 3. When finished, go to the FUNCTION page by touching the triangle key in the lower right corner:



4. Touch RUN TOTAL to print the "total" label.

PREPACK / PLU	15				OCT.03.2017	(TUE) 10:13AM
ВС	BE	EF RIBE S USDA (ye ste Choice	AK #33(666	4
TARE	Ib ZERC	NET WT ID	UNIT PRIC	E \$/lb	TOTAL PRICE	E S
0	.06	-0.06		8.99		0.00
REWRAP TODAY	TOTAL DISPLAY	RUN TOTAL	DN TYPE NONE	LABEL CHANGE	FEED USDA LABEL	UPPER 18 INCH FILM LOAD
UPPER 18 INCH FILM FEED	ERROR LOG		VRT./HRT	AUTO APL.	VOLUME	LOWER 18 INCH FILM LOAD
LOWER 18 INCH FILM FEED	CALCULAT		RAISE LIFT 5mm	RAISE LIFT TO TOP	DIAL (TEMP) [LOCKED]	MODE
SCAN VOL.					KEY LOCK ON	PEEL JAN 02.2017 (MON) 8:38AM
LABEL CHANGE	CLEANING IN LIMPIEZA	FC PS	PD TRA	VOLUME	RETURN	

XIII. MEAT CUT TEST:

1. At the home screen, press MENU/RETURN key in the upper right corner, then touch MEAT CUT TEST to enter the cut test data:





2. Enter values into the proper fields and press START; CUT TEST key will not be enabled until all fields are filled out:

MEAT OUT TEST			OCT.03.2017 (TUE) 10:14AM
			1
	TEST No.	PRODUCT No.	
		· · · ·	
	OPERATOR No.	PRODUCT COST	
		11.00	DELETE
	VENDOR No.	PRODUCT WEIGHT	
		con la	
			START

 The top bar is now highlighted in yellow, indicating that all production is now under a CUT TEST. Start the production as usual, once completed touch the "CUT TEST END" key.
If onsite production data is needed, touch the RUN TOTAL key while still in the PLU screen.



4. To resume the same test, go back to the MEAT CUT TEST page and call up the same Test No. and restart the test.

XIV. ROADSHOW DOWNLOAD:

1. Connect the "extra" Ethernet cable located near the hand wrap station and connect to the seafood roadshow scale and touch SEND PLU TO SEAFOOD SCALE:



2. A new window will appear requesting selection of the correct IP address from the download page, then touch EXEC to start downloading; a confirmation screen will appear asking to proceed or not. Touch EXEC again:

D/	ATA DISTRIBUTION	/ EXEC.	OCT.03.2017 (TUE) 10	:57 1/1
ſ	MACHINE No.	IP ADDRESS	RESULT	
	2	10.35.209.196	•	
l				
l				
l				
l				
l				SELECT
			•	EXEC
U				

DATA DISTRIBUTION / EXEC.	OCT.03.2017 (TUE) 10:57	1/1
SEI	ND CHECK	
IS IT OK TO SEND MASTERS TO D	ESIGNATED SCALE?	
		-
14060 - 0000	EXEC	ПОР

- 3. Once successfully completed, as indicated by an "OK" in the result column, touch EXEC.
- 4. Turn OFF the seafood roadshow scale, and take it to the Seafood roadshow booth.
- 5. Perform this procedure again on the second seafood road show scale, if applicable (varies by store).

XV. MANAGE PRESETS: SCALES AND BAKERY PRINTER:

1. At the home screen enter the managers password and touch KEY LOCK, which will change to OFF and unlock PRESET EDIT:





- 1. After touching PRESET EDIT you will enter the editable PRESET MENU page. Touch the desired category (example: PORK ENTREE), then select the key you would like to change and the DATA key will appear.
 - *If the key selected is already in use, the DATA key will now display the PLU number.
 - *If the key was not in use, the DATA key will now display "0":





2. Touch DATA to select a new PLU from the list, or if you know the PLU number of the desired item, enter the number and touch DATA:

LU I	OCT.03.2017 (TUE) 09	:47 1/53
313	R CE & STUFFING ITEMS WIP/ #38413	1
1012	SLICED PEPPER JACK/ #56500	
1013	RACK OF LAMB W/FETA&PESTO/ #10513	
1015	PESTO FETA TOPPING/SUB FORMULA #10515	
1016	CRACKED WHEAT SALAD WITH/SWEET CHILI GINGER SAUCE #10126	
1025	LARGE CAESAR SALAD/WITH SHRIMP #10125	DISP LINE
1026	STUFFED TILAPIA/WITH SEAFOOD STUFFING #10426	
1028	FRESH ALBACORE POKE WITH/SEA ASPARAGUS #10828	
1048	COOKED GROUND BEEF/ #10248	
1058	RIB SUBFORMULA/ #20585	
	SEARCH TEXT SEARCH	JUMP



3. Once you have complete assigning PLUs to Preset Keys within that group touch BACK TO

CATEGORY to return to the PRESET MENU page. From here additional changes can be made to another category, if desired.

TITLE DATA			TEXT EDIT	DA 31	TA 3		4									1
RICE & STUFFING ITEMS WIP	SEASONED ST. LOUIS RIBS	SEASONED PORK BACK RIBS						5	PORK ENTREE	BEEF ENTREE SOUP	POULTRY POKE ROAD SHOW	SEAFOOD ENTREE ROTISSERIE COMBI	SIDES PIZZA	LAMB SALAD		
					(BACK TO CATEGORY)		SPREADS COMPOUND	MEATS-WIP	SEAFOOD-WIP		PRODUCE- WIP	KEY LC	DCK EDIT	

4. From either screen touch the RETURN arrow:

			EDIT					
DATA				3	13			
RICE & STUFFING	SEASONED ST.	SEASONED			ſ	ſ]
ITEMS WIP	LOUIS RIBS	BACK RIBS						
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PORK ENTREE	BEEF	POULTRY	SEAFOOD ENTREE	SIDES	LAMB		
SUSHI	SOUP	POKE ROAD SHOW	ROTISSERIE COMBI	PIZZA	SALAD		
SPREADS COMPOUND	MEATS-WIP	SEAFOOD-WIP	CHEESE-WIP	PRODUCE- WIP			
					KEYLO	DCK	
IP ADDRES	15	MASTER RECE	IVE	SEARCH	PRESET	EDIT	

Then EXEC. You will no longer be in the PRESET EDIT mode and can now utilize the preset changes

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l	PROGRAM CHECK
	IS IT OK TO PROGRAM EDITED FUNCTION KEY?
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	14065 - 0000 EXEC STOP

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									ADD
		ſ	ſ						FEED
								BACK TO CATEGORY	HOME