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# **Onsite Team Guide**



The following information is provided by Rice Lake Weighing Systems to assist Authorized Service Offices installing Rice Lake Weighing Systems Wrapping and weighing equipment in Costco Wholesale Warehouses.

This document covers the following models: Uni-9 for Meat, Deli, and Seafood Road Show; IP-AI-P for bakery and WM-Ai auto wrapper for meat.



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- II. HOW TO LOAD LABELS AND CLEAN THE PRINTER
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## I. FILM LOADING:

1. From the operations screen, press the film set key associated with either the upper or lower film:



2. The machine will automatically change the position of the insertion plate and prompt you to open the film replacement door on the left side; follow the on screen instructions to remove the empty film core and prep a new roll:





- 3. Slide the roll onto the film holding bar until a "click" is heard, indicating that the spring loaded lock has engaged.
- 4. Open the insertion plates and route the film as indicated in the images below:





5. Pull the film straight upwards keeping even with the film trimmer until the film width reaches the guide mark, then close the insertion plate and trim film:





6. Close the film replacement door to start automatic loading of film. After the film has been successfully loaded, the operation screen will ask the operator to open the film replacement door and remove film from the front and rear clamp assemblies, as shown below and to the left.

The film be gathered and within easy reach, as indicated below and to the right.

The film should pull out of the clamps with minimal effort, if resistance is felt, gently pull film to the left and right of the machine, instead of straight upwards to minimize film shreds.



7. The machine is now ready for operation.

# II. HOW TO LOAD LABELS, CLEAN PRINTERS AND LABEL APPLICATORS:

- 1. Cleaning of the printer area, thermal print head, platen rollers and applicators should occur every time label rolls are replaced or at a minimum during the evening cleaning routine.
- 2. For the auto wrapper only; begin by opening the front cover to access the main and USDA label applicators, both of which easily pivot allowing for cleaning of the label detection sensor:



Keep the sensors, circled in red, clean and free of debris. Gently blow out dust or use the corner of a clean and dry towel. If label dust is allowed to build up and block the sensor, an error message of "label remains" will occur during operation.





To manually open the print head, follow the instructions labeled "1" and "2" on the WM-Ai main printer:Rev 11/21/18Contents of this document are the sole copyright of Rice Lake Weighing Systems (RLWS), not for use without RLWS written consent.Page 5 of 25

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3. Pull the printer forward and clean any dust build up from behind the printer cassette:



WM-Ai Auto Wrapper

IP-Ai Bakery Printer

UNI-9 Scale

4. After removing the empty label core, clean the print head, peeling sensors and rollers with supplied cleaning pen or 70% alcohol and a lint free cloth:



WM-Ai Auto Wrapper



**IP-Ai Bakery Printer** 



UNI-9 Scale

5. Load the new roll and thread as indicated:



UNI-9 Scale



**IP-Ai Bakery Printer** 

6. Align the stopper/label guide with the edge of the backing paper and rotate the label take-up bobbin until the label slack is taken up:



- A. WM-Ai: Rotate the take-up spool counter clockwise.
- B. UNI-9L rotate the take-up spool clockwise.
- C. IP-Ai-P: Does not utilize the take-up bobbin when printing bulk labels.
- 7. Move the printer unit back to its original position; manually close the print head unit on the WM-Ai:



8. For the WM-AI USDA labeler: open the print head, clean the print head and roller. Load labels as indicated below, taking care to thread labels into the gap sensor, circled in red:



9. After closing printer door, align the gap sensor by pressing the "PRINT" key to dispense at least one label; except on the WM-Ai which will require the clear front cover to remain open.

## III. <u>CLEANING:</u>

1. "Figure 1" calls out several parts of the WM-Ai that should be cleaned daily:



Figure 1. WM-Ai Cleaning Points

- 2. Cleaning Procedure: Use the following steps to start the cleaning procedure.
  - A. Touch CLEANING on the display.



Figure 2. Cleaning and Start Buttons

- B. Touch START on the display. The machine takes approximately 10 seconds to fully move into cleaning mode.
- C. Turn the machine off by rotating the power switch to the right. The power switch is located to the left of the discharge unit:



Figure 3. On/Off Switch Location

D. Clean the lift unit, discharge unit, wrap plates and two sealing rollers with a damp cloth. Use a brush to remove debris from within the lift unit.



Figure 4. Clean Lift Unit, Wrap Plates and Seal Roller

WARNING: Wait until the sealing rollers have cooled down before cleaning. Touching the sealing rollers when they are hot may cause severe burns.

> E. To clean the infeed areas, pull out the infeed unit by loosening the two knobs on the unit and pulling outwards:



Figure 5. Loosen the Infeed Unit Knobs

- F. Remove and clean the infeed platter with soap and water. Do not use any chemicals or bleach that will discolor the infeed platter.
- G. Clean the infeed area with a damp cloth.

opposite side.



Figure 6. Cleaning Infeed Platter and Infeed Area

H. Open the bottom catch tray and clean the catch tray., then push the infeed unit all the way inward and tighten the two knobs.



Figure 7. Catch Tray

I. Clean the display and wipe down the front of the unit.





Figure 8. Display and Unit Front

- 3. Wash down cover:
  - A. A wash down cover has been provided to protect the unit while cleaning the other areas of the room.
  - B. Ensure the machine is turned off.
  - C. After the machine has been cleaned, cover it with the wash down cover.
  - D. Spray and clean the room.
  - E. After the room is cleaned, remove the wash down cover and turn the machine back on. This will protect the machine from condensation.
  - F. Press Return and Enter to return to normal operation.

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Figure 9. Return to Normal Operation

## IV. TROUBLESHOOTING:

Cleaning of the exit conveyor, film remains flag, and product on lift sensors will resolve most end user errors and are described below; other common issues such as improper loading of film, labels and dirty/block label sensors are discussed above.

1. Error number 0315 "Products are stuck on the stock conveyor" will occur if the "Stock conveyor" sensor, as seen to the right, is obstructed by product or debris.

This will cause the wrapper to no longer transport product onto the runout table.





2. Error number 0480, "Film is remaining", will occur if one or more the sensors located on both ends of the front and rear feed assemblies are blocked; the sub error will assist in identifying the trouble location: 0480-0001 = rear right, 0480-0010 front right, 0480-0100 rear left, 0480-1000 front left, and 0480-0011 if the blocked sensors are both front and rear right-side. If error occurs, check appropriate sensor for film and remove.

3. The lift sensor can become cloudy or obscured. The sensor

is show in the right photo and the reflector is shown in the left photo below; if blocked the following errors could occur:

0341 "Product is remaining on lift" or 0460 "product was not feed".





# V. RANDOM WEIGHT LABELS (WM-Ai or UNI-9):

1. Call up an item by entering the PLU No. using the mechanical keypad and PLU key, or alternatively using the touchscreen preset keys.

Onsite	Team	Guide	for Ishida	Uni-9,	IP-Ai and	WM-Ai-P
--------	------	-------	------------	--------	-----------	---------

PREPACK / PL	.U 5					OCT.03.201	7 (TUE) 10:06AN
B	-	ESS U	RIBEY SDA C	HOICE	#3	3666	1
	).06	ZERO NET	0.06	UNIT PRI	8.99		0.00
мемо	PRESET	B POP LB		PERATION V		REWRAP	UPPER 18 INCH FILM LOAD
PACK D		LL BY DA CT.06.20	_	RAINING VIE S DE ENTREI		PLU SEARCH 5	LOWER 18 INCH FILM LOAD
PRICE	1 \$ 8.99	2 \$ 9.49	3 \$ 9.99	4 \$ 9.99	5 \$ 9.99	TRAY/BANDEJA 25: 25P	VRT./HRI.
SYMB.						ACCUM. 1 PACK	MODE
	0025		0009	0008 PD TR.	0025	ME T	JAN.02.2017 (MON) 8:38AM
CHANGE Capacity 0-3	LIMPIEZA O Ib x 0.01 lb	· •				RETURN	
					(Wrap	per)	



- 2. Put a package on the scale platter.
- 3. Labels will print once a stable weight is registered.

For the WM-Ai, the package will be brought in, wrapped and labeled automatically when it is under Wrap/Label mode.

If the WM-Ai is in "label" mode, prewrapped product will be brought in and labeled.

Alternatively, no matter what mode is selected, if the clear front cover is opened on the WM-Ai it will automatically enter a manual label mode, allowing product to be placed on the weigh platter without being brought in and dispensing a printed label for manual application.

## VI. FIXED WEIGHT LABELS:

1. Call up an item by entering the PLU No. using the mechanical keypad and PLU key, or alternatively using the touchscreen preset keys.





2. Touch PRINT to print a label. Since the UNI-9 prints labels continuously after a first label is taken, press PRINT again or CLEAR to stop printing.

 You can also specify the number of the labels to print from the hand-wrap station scale, Seafood scale, Deli scales and Bakery printer:
Enter the number of the labels to print using the mechanical keypad then PRINT on the mechanical

keypad or digital screen. "PRN QTY/00" will populate with the requested number of labels and a count up of how many labels have been printed:



4. You can stop printing mid cycle by touching PRINT on the screen or "C" on the mechanical keypad.

## VII. CASE LABELS:

- 1. Call up an item by entering the PLU No. using the mechanical keypad and PLU key, or alternatively using the touchscreen preset keys.
- 2. A new window will appear requesting a manual entry of weight, enter the weight by the mechanical keypad (example: 4.00), and touch FIXED WEIGHT.
- 3. The page will return to the normal operation screen:

FIXED WEIGHT SETTING	OCT.06.2016 (THU) 14:42	PREPACK	PLU 46					OCT.03.2017	(TUE) 10:09AM
FRESH FARMED TILAPIA			-	FRESHI			.apia #299	89	1
FILLET FULL CASE #29989				MANUAL W	T Ib F	IL ED U.I	PRI \$/I	b TOTAL PRICI	= \$
				4	1.00		4.07	1	6.28
"Set fixed weight. "Press [CANCEL] key to return to Operation mode.		MEMO	PREC			ATION V		REWRAP TODAY	UPPER 18 INCH FILM LOAD
				ELL BY DAT	167	INING VIE		PLU SEARCH	LOWER 18 INCH
FIXED WEIGHT		OCT.0	3.2017	DCT.03.201	7 VIDEOS D	E ENTRE	AMIENTO	46	FILM LOAD
0.00 lb		PRICE	\$ 16.28	2	3	4	5	TRAY/BANDEJA	VRT./HRI.
		SYMB.						ACCUM. 0 PACK	MODE
		TRAY							JAN.02.2017 (MON) 8:38AM
	CANCEL		E LIMPIE		VP SPD	TR/	AY VOLU	RETURN	
		Capacity	0-30 lb x 0.01	lb					

4. Alternatively, you can enter the manual weight on the mechanical keypad then touch MANUAL WT if you are printing multiple weights from the same PLU:

Α	MANUAL W	T Ib			T	OTAL PRICE	S
				100			
				123	4		0.00
PRESET	B POP LBL		PERATION V		F	TODAY	UPPER 18 INCH FILM LOAD
					PLI	J SEARCH 46	LOWER 18 INCH FILM LOAD
1 \$ 0.00	2	3	4	5	TRA	r/BANDEJA	VRT./HRL
							MODE
CLEANING	INFEED SP	WP S			LUME		JAN.02.2017 (MO 8:38AM
	E SEL 17 OC 1 \$ 0.00	E SELL BY DAT OCT.03.201 1 2 \$ 0.00 Control of the second sec	E SELL BY DATE 17 OCT.03.2017 VIDEO 5 0.00	E SELL BY DATE 17 OCT.03.2017 x 2 3 4 \$ 0.00 x 2 3 4 x 3 5 x	E SELL BY DATE TRAINING VIDEOS TRAINING VIDEOS TRAINING TRAINING VIDEOS TRAING VIDEOS TRAINING VIDEOS TRAINING VIDEOS	E SELL BY DATE 17 OCT.03.2017 VIGOS DE ENTRENAMIEND 5 2 3 4 5 5 0.00 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Contraction of the second

PREPACK / P	LU 46					OCT.03.201	7 (TUE) 10:10AN
		RESH			_apia #299	989	4
		MANUAL V	VT Ib	FIXED U.	PRI \$	Ib TOTAL PRIC	E \$
		1	2.34		4.07	7	50.22
мемо	PRESET			PERATION V		REWRAP TODAY	UPPER 18 INCH FILM LOAD
		ELL BY DA CT.03.20		TRAINING VIE S DE ENTRE		PLU SEARCH 46	LOWER 18 INCH FILM LOAD
PRICE	1 \$ 50.22	2	3	4	5	TRAY/BANDEJA	VRT./HRI.
SYMB.						ACCUM.	MODE
TRAY							JAN.02.2017 (MON) 8:38AM
LABEL CHANGE	CLEANIN	A INFEED S	PD WP S	PD TR.	AY VOL	RETURN	
Capacity 0-	30 lb x 0.01 l	ь					

## VIII. MANUAL PRICE CHANGE AND WEIGHT ENTRY: CASE LABELS:

- 1. Call up an item by entering the PLU No. using the mechanical keypad and PLU key, or alternatively using the touchscreen preset keys.
- 2. Enter a price manually by the mechanical keypad, and touch FIXED U. PRI.



 If there is no weight value, enter a weight value by the mechanical keypad, and touch MANUAL WT LB:

		RESH		Med Til Se	APIA #29	989		1
		MANUAL	WT	٥ 			TAL PRIC	-
					123	4		0.00
мемо	PRESE			OPERATION V			EWRAP TODAY	UPPER 18 INCH FILM LOA
PACK D		ELL BY DA CT.03.20		TRAINING VIE		PLU	SEARCH 46	LOWER 18 INCH FILM LOA
001.03.								
001.03.	1	2	3	4	5	TRAY	BANDEJA	VRT./HRI
PRICE		2	3	4	5	TRAY	BANDEJA	
	1	2	3	4	5	A	BANDEJA	
PRICE	1	2	3	4	5	A	CCUM.	MODE

PREPACK / P	LU 46					OCT.03.2017	(TUE) 10:10AI
		-RESH ET EUI			APIA #299	989	<b>1</b>
C		MANUAL V	νт ⊫ь	FIXED U.P	'RI \$.	Ib TOTAL PRIC	E \$
		1:	2.34		4.07	7 ;	50.22
мемо	PRESE			PERATION VI		REWRAP TODAY	UPPER 18 INCH FILM LOAD
PACK D OCT.03.		ELL BY DA CT.03.20		DE ENTREN		PLU SEARCH 46	LOWER 18 INCH FILM LOAD
	1	2	3	4	5	TRAY/BANDEJA	VRTJHRL
PRICE	\$ 50.22						
SYMB.						ACCUM.	MODE
ormo.						0 PACK	PEEL
TRAY							JAN 02 2017 (MON 8:38 AM
LABEL CHANGE	CLEAN	NG INFEED S	WP SP	D TRA	Y VOL	RETURN	

4. To dispense a label, touch PRINT for fixed weight items or place a package on the weigh plater for random weight items.

The label will now display a horizontal "M" indicating that the price has been manually changed, as indicated below in section 9.

## IX. MANUAL PRICE CHANGE: RANDOM WEIGHT ITEM:

- 1. Call up an item by entering the PLU No. using the mechanical keypad and PLU key, or alternatively using the touchscreen preset keys.
- 2. Enter a price manually by the mechanical keypad (example: 999), and touch UNIT PRICE:



- 3. Put a package on the scale to print a label; the label will now display a horizontal "M" indicating that the price has been manually changed.
- 4. When the total price is greater than \$99.99 the barcode will not be printed on a label, unless GS1 barcode is being used (in select test locations).
- To dispense a label, touch PRINT for fixed weight items or place a package on the weigh plater for random weight items.
  The label will now display a horizontal "M" indicating that the price has been manually changed:



:

### X. <u>REWRAP AND PACK DATE CHANGE: AUTO WRAPPER AND SCALES:</u>

1. Call up an item by entering the PLU No. using the mechanical keypad and PLU key, or alternatively using the touchscreen preset keys.

Touch REWRAP once to change from TODAY to REPACK. Then touch PACK DATE:



1. Select the correct date on the calendar and touch OK to return to the PLU screen:



- 2. Alternatively, enter the correct date using the mechanical keypad then touch PACK DATE.
- 3. Example: changing the pack date from OCT.03.2016 to OCT.02.2016; Enter "2" on the mechanical keypad, then touch PACK DATE:



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	ELESS	ef Ribeye s USDA Choi	CE #33666	;	6 (THU) 12-12	BC		S USDA (		#33666 \$/16_TOTAL	PRICE
0.06	b ZERO I	-0.06	5	DTAL PRICE	0.00	0.		-0.06		.49	0.00
SUBTOT/ DISPLA			OCT.09.20	016	FOF REWRAP	DISF	PLAY			PACK DATE DCT.05.2016 SELL BY DATE DCT.08.2016	
	EEL MD. PEEL		PRN QTY	FEED	FEED	PRN MD. AUTO	PEEL MD. PEEL		PR	FEI	ED FEED

- 4. Once the pack date has been changed the SELL BY DATE will automatically change based on the shelf life programmed in the PLU data.
- 5. Touch PRINT to print a label or put a package on the scale to print a label.
- 6. The label will now display a horizontal "M" indicating that the price has been manually changed:

0"233666"0	16782	KIRKLAND DISTRIBUTED BY: DOSTCO WHOLESALE CORP. P.O. BOX 34535 SEATTLE, WA 98124 1 (800) 774-2678 U.S
	EF RIBEVE STE/ USDA CHOICE	#33666
	USDA RECOMMENDS COOK PERATURE OF 160 DEGRE	
PLU 5 PACK DATE: 8:200M	SELL BY	
02/24/15	02/26/15	* * TOTAL PRICE
1.6816	\$9.99/16 DLESALE #99 ISSADUAH	<b>310./8</b>
THIS PRODUCT WAS PREPAR PRODUCTS MAY CONTAIN BY OR COOKED IMPROPERLY FOI KEEP REFRIGERAT KEEP RAW MEAT A OTHER FOODS.	HANDLING INST ED FROM INSPECTED AND PASSED M CTERIA THAT COLLD CAUSE ILLINES YOUR PROTECTION, FOLLOW THESE TEO OR FROZEN. THAW IN REFRI ND POULTRY SEPARATE FROM WASH WORKING SUBFACES TING BOARDS, UTENSLS, SAT ULCHING RAW MEAT OR POULTRY.	EAT AND OR POULTRY, SOME FOOD S IF THE PRODUCT IS MISHANDLED SAFE HANDLING INSTRUCTIONS.

#### XI. SELL DATE CHANGE: BAKERY:

1. Touch S DATE, then select the correct date on the calendar:

SALES / PLU 529 🔲 🔲 📁 SEP.28.201	17 (THU) 10:23	PREPACK / CAL	ENDAR					SEP.28.	2017 (THU) 10:23
PUMPKIN PIE FRESH BAKED #60809	1	529	PUMPKI	N PIE/	FRESH	BAKED	#60809		
PCS @/ UNIT PRICE \$ TOTAL PRICE	5	<			OCT.2017			>	
1 1 5.99	5.99	SUN	MON	TUE	WED	THU	FRI	SAT	
S DATE	LABEL	1	2	3	- 4	5	•	1	
OCT.01.2017	BATCH	8	9	10	- 11	12	13	14	
PRN QTY	SEARCH	15	16	17	18	19	20	21	
FEED		22	23	24	25	26	27	28	
FEED		29	30	31					
PRINT	FEED		PACK DATE PF	UNT		SELL BY DA	TE		
	HOME			PRINT	P		D PRINT		ок

7. Alternatively, enter the correct date using the mechanical keypad and touch S DATE.

# XII. <u>RUN TOTAL LABELS</u>:

- 1. Call up an item by entering the PLU No. on the mechanical keypad and press the "PLU" key.
- 2. Proceed with the production operation.
- 3. When finished, go to the FUNCTION page by touching the triangle key in the lower right corner:



4. Touch RUN TOTAL to print the "total" label.

PREPACK / PLU 5	5				OCT.03.2017	(TUE) 10:13A
1	NELES	EF RIBE S USDA (	CHOICE	#33		1
TARE	Ib ZERO	NET WT ID	UNIT PRIC	E \$/lb	TOTAL PRIC	E \$`
0.	06	-0.06		8.99		0.00
REWRAP TODAY	TOTAL DISPLAY	RUN TOTAL	DN TYPE NONE	LABEL CHANGE	FEED USDA LABEL	UPPER 18 INCH FILM LOAD
UPPER 18 INCH FILM FEED	ERROR LOG		VRT./HRT	AUTO APL.	VOLUME	LOWER 18 INCH FILM LOAD
LOWER 18 INCH FILM FEED	CALCULAT		RAISE LIFT 5mm	RAISE LIFT TO TOP	DIAL (TEMP) [LOCKED]	MODE
SCAN VOL.					KEY LOCK	PEEL
					ON	JAN.02.2017 (MCP 8:38AM
	LEANING NI	FE P S	PD TRAY	VOLUMI	RETURN	▼
Capacity 0-30 lb	x 0.01 lb					

#### XIII. MEAT CUT TEST:

1. At the home screen, press MENU/RETURN key in the upper right corner, then touch MEAT CUT TEST to enter the cut test data:





2. Enter values into the proper fields and press START; CUT TEST key will not be enabled until all fields are filled out:

MEAT OUT TEST			OCT.03.2017 (TUE) 10:14AM
			1
	TEST No.	PRODUCT No.	
	1	· ·	
	OPERATOR No.	PRODUCT COST	
	1	\$ 1.00	DELETE
	VENDOR No.	PRODUCT WEIGHT	
	1	0.01 lb	
		_	START

 The top bar is now highlighted in yellow, indicating that all production is now under a CUT TEST. Start the production as usual, once completed touch the "CUT TEST END" key.
If onsite production data is needed, touch the RUN TOTAL key while still in the PLU screen.



4. To resume the same test, go back to the MEAT CUT TEST page and call up the same Test No. and restart the test.

#### XIV. ROADSHOW DOWNLOAD:

1. Connect the "extra" Ethernet cable located near the hand wrap station and connect to the seafood roadshow scale and touch SEND PLU TO SEAFOOD SCALE:



2. A new window will appear requesting selection of the correct IP address from the download page, then touch EXEC to start downloading; a confirmation screen will appear asking to proceed or not. Touch EXEC again:

DATA DISTRIBUTION / EX	IEC.	OCT.03.2017 (TUE) 10	57 1/1
MACHINE No.	IP ADDRESS	RESULT	
2	10.35.209.196	•	
			ALL SELECT
		•	
		· ·	EXEC
		P	

SE	ND CHECK	
IS IT OK TO SEND MASTERS TO D	ESIGNATED SCALE?	
		STOP

- 3. Once successfully completed, as indicated by an "OK" in the result column, touch EXEC.
- 4. Turn OFF the seafood roadshow scale, and take it to the Seafood roadshow booth.
- 5. Perform this procedure again on the second seafood road show scale, if applicable (varies by store).

## XV. MANAGE PRESETS: SCALES AND BAKERY PRINTER:

1. At the home screen enter the managers password and touch KEY LOCK, which will change to OFF and unlock PRESET EDIT:





- 1. After touching PRESET EDIT you will enter the editable PRESET MENU page. Touch the desired category (example: PORK ENTREE), then select the key you would like to change and the DATA key will appear.
  - \*If the key selected is already in use, the DATA key will now display the PLU number.
  - \*If the key was not in use, the DATA key will now display "0":





2. Touch DATA to select a new PLU from the list, or if you know the PLU number of the desired item, enter the number and touch DATA:

OCT.03.2017 (TUE) 09:4	1/53
313 RCE & STUFFING ITEMS WIP/ #38413	
1012 SLICED PEPPER JACK/ #56500	
1013 RACK OF LAMB W/FETA&PESTO/ #10513	
1015 PESTO FETA TOPPING/SUB FORMULA #10515	
1016 CRACKED WHEAT SALAD WITH/SWEET CHILI GINGER SAUCE #10126	
1025 LARGE CAESAR SALAD/WITH SHRIMP #10125	DISP LINE
1026 STUFFED TILAPIA/WITH SEAFOOD STUFFING #10426	
1028 FRESH ALBACORE POKE WITH/SEA ASPARAGUS #10828	
1048 COOKED GROUND BEEF/ #10248	
1058 RIB SUBFORMULA/ #20585	
SEARCH TEXT SEARCH	JUMP



3. Once you have complete assigning PLUs to Preset Keys within that group touch BACK TO

CATEGORY to return to the PRESET MENU page. From here additional changes can be made to another category, if desired.

TITLE			TEXT EDIT	DA 31		1							1	
RICE &	SEASONED	SEASONED			· ]	n								
STUFFING	ST. LOUIS RIBS	PORK					PORK ENTREE	BEEF	POULTRY	SEAFOOD ENTREE	SIDES	LAMB		
							SUSHI	SOUP	POKE ROAD SHOW	ROTISSERIE COMBI	PIZZA	SALAD		
							SPREADS COMPOUND	MEATS-WIP	SEAFOOD-WIP	CHEESE-WIP	PRODUCE- WIP			
	ļ													
					BACK TO CATEGORY		IP ADDRES	15	MASTER RECE		BEARCH	PRESET		

4. From either screen touch the RETURN arrow:

TITLE			TEXT EDIT			(	1
DATA					DATA 313		
					313		J
RICE &	SEASONED	SEASONED		r	- r	 	7
STUFFING	SEASONED ST.	PORK					
ITEMS WIP	LOUIS RIBS						
							{
			<u> </u>	<u> </u>		 <u> </u>	4
						 	J
						BACK TO	
				J		CATEGORY	
							-

ORK ENTREE	BEEF ENTREE	POULTRY	SEAFOOD ENTREE	SIDES	LAMB	
SUSHI	SOUP	POKE ROAD SHOW	ROTISSERIE COMBI	PIZZA	SALAD	
SPREADS	MEATS-WIP	SEAFOOD-WIP	CHEESE-WIP	PRODUCE- WIP		

Then EXEC. You will no longer be in the PRESET EDIT mode and can now utilize the preset changes

TITLE	TEXT	4
	PROGRAM CHECK	
IS IT OK TO PROGRAM ED	ITED FUNCTION KEY?	
÷		
14065 - 0000	EXEC	STOP

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(	RICE & STUFFING ITEMS WIP	STASONI ST. LOUIS RII	PORK						+0+
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	Capacity 0-30							BACK TO CATEGORY	HOME