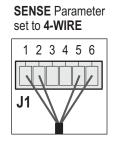


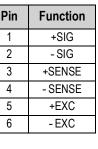
Damage can occur to A/D circuitry if the SENSE parameter is not correctly configured for the load cell cable used. The SENSE parameter is set to 4-WIRE by default, but must be changed to 6-WIRE for applications that use a 6-WIRE cable.

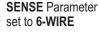
Configure **SENSE** parameter using the front panel of the 680.

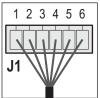
- 1. Access setup mode by pressing the setup switch, E on F, E displays.
- 2. Press (Ress), ERPRE, EY displays.
- 3. Press **CUNITS**, 5En 5E displays.
- 4. Press to view the current wire setting for the SENSE parameter, Υ-ῶ, -E displays.
- 5. Press **PRINT** to change setting, $\mathbf{E} \mathbf{\tilde{\omega}} \mathbf{E}$ displays.
- 6. Press TARE of to accept SENSE parameter setting.

Route the load cell cable to the J1 connector on the 680 CPU board and refer to the figures and table below for 4- and 6-wire cable wiring. For a 6-wire installation, the **SENSE** parameter must be set to **6-WIRE** in the CONFIG menu.











For a 4-wire installation leave pins 3 and 4 empty on the J1 connector.

Please refer to the 680 Technical Manual (PN 192627) for complete installation instructions and for addition details on accessing setup mode and the CONFIG menu, if needed.

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