

920i® FlexWeigh Systems

Flow Rate Controllers



Standard Features

- Wall mount stainless steel enclosure
- Application program 105, 106
- Front panel switches E-Stop, Reset/Resume, Start
- Softkeys for presets, CN#, ID#, formula#, totals
- Accumulating subtotal and total registers
- Transmitted audit trail
- Digital I/O board
- Relay rack and SSR relay outputs

105 Basic Flow-Rate Controller

Dispense preset net weight quantities at preset flow rate values.

106 Loss-In-Weight with Flow-Rate Control and Automatic Refill

Dispense preset net weigh quantities at preset flow rate values with automatic refill when gross weight drops below threshold.

Standard Switches/Outputs

Standard Switches	105	106
E-Stop mushroom	X	X
Reset/Resume	X	X
Start	X	X

Outputs	105	106
Fast fill	X	-
Slow fill	X	-
Fill complete*	X	-
Zero tolerance	Opt	-
Discharge	X	X
Refill	-	X
Refill complete	-	Opt
Slow cycle	Opt	Opt

* Dispense for 105 and 106

Approvals



Manufacturer-Approved

DIRECT REPLACEMENT FOR FLEXWEIGH'S DWM-IV

Part Number/Price

Part #	Description	Est. Weight	Price
Consult	920i FlexWeigh Systems 105	23 lb	Consult
Consult	920i FlexWeigh Systems 106	23 lb	Consult

Accessories

Part #	Description	Price
Consult	920i FlexWeigh Systems 105 manual	Consult
Consult	920i FlexWeigh Systems 106 manual	Consult

INDICATORS /
CONTROLLERS

920i® FlexWeigh Systems

Hand Batching



Standard Features

- Stainless deep universal mount enclosure
- Softkeys for presets ID#; formulas; accumulating, subtotal and total registers
- Switch for manual confirmation
- 20 ingredient database
- 100 formula database
- Audit trail data output
- Ingredient usage totals

211 Manual Batching System

Prompts the user through manual weight additions based on a pre-entered formula

Approvals



Manufacturer-Approved

DIRECT REPLACEMENT FOR FLEXWEIGH'S DWM-IV

Part Number/Price

Part #	Description	Est. Weight	Price
207927	920i Flexweigh Systems 211	13 lb	Consult