

October 19, 2008

Product: Ishida OMNi-4000 Automatic Wrapper

Issue: Sheet Metal Damage Caused by Incorrect Location of Shipping Straps

Contents: Positioning Shipping Straps and General Packing Information



Authorized distributors and their employees can view or download this document from the Rice Lake Weighing Systems distributor site at www.ricelake.com/retail.

Issue

Incorrect strapping of the OMNi-4000 during transport will result in damage to the sheet metal covers. The frame behind the covers at mid-body does not provide adequate support to strong horizontal forces. Over tightening shipping straps or shifting during transport will cause the sheet metal covers to bend. See photo 1.



Photo 1. Damaged covers from improper strapping at mid-body.

Procedure

Place two horizontal straps around the OMNi-4000 wrapper at the following points.

See photo 2.

- Above the takeaway conveyors (inside the Heater Conveyor Plastic Cover)
- Below the Infeed Conveyor -- across the front Film Loading Doors



Photo 2. Correct strapping points.

Additional Packing Instructions

Film and Labels

- Remove the Labels. The Labels may unwind during transport. The Label Roll Holder is not designed to support weight generated by shipment.
- Remove both rolls of Film. The Film Roll Holder is not designed to support heavy forced generated during shipment. The weight of the Film Rolls bouncing up and down will damage the horizontal support shaft mechanisms.

Package Lift

Use the Raise Lift function key to move the Lifter to the top position. Place packing material between the Lifter and the four Tray Support rails. In the normal position the Lifter shafts hang below the lower frame and are easily damaged by a forklift or pallet jack.

Label Applicator

The Label Applicator must be secured in three dimensions. [See photo 3.](#)

- Right-Left: secure a spacer to the Printer handle (1).
- Up-Down: secure a spacer under the Applicator Head (2).
- Front-Back: insert a horizontal spacer in the side openings of the Applicator Cover (3).

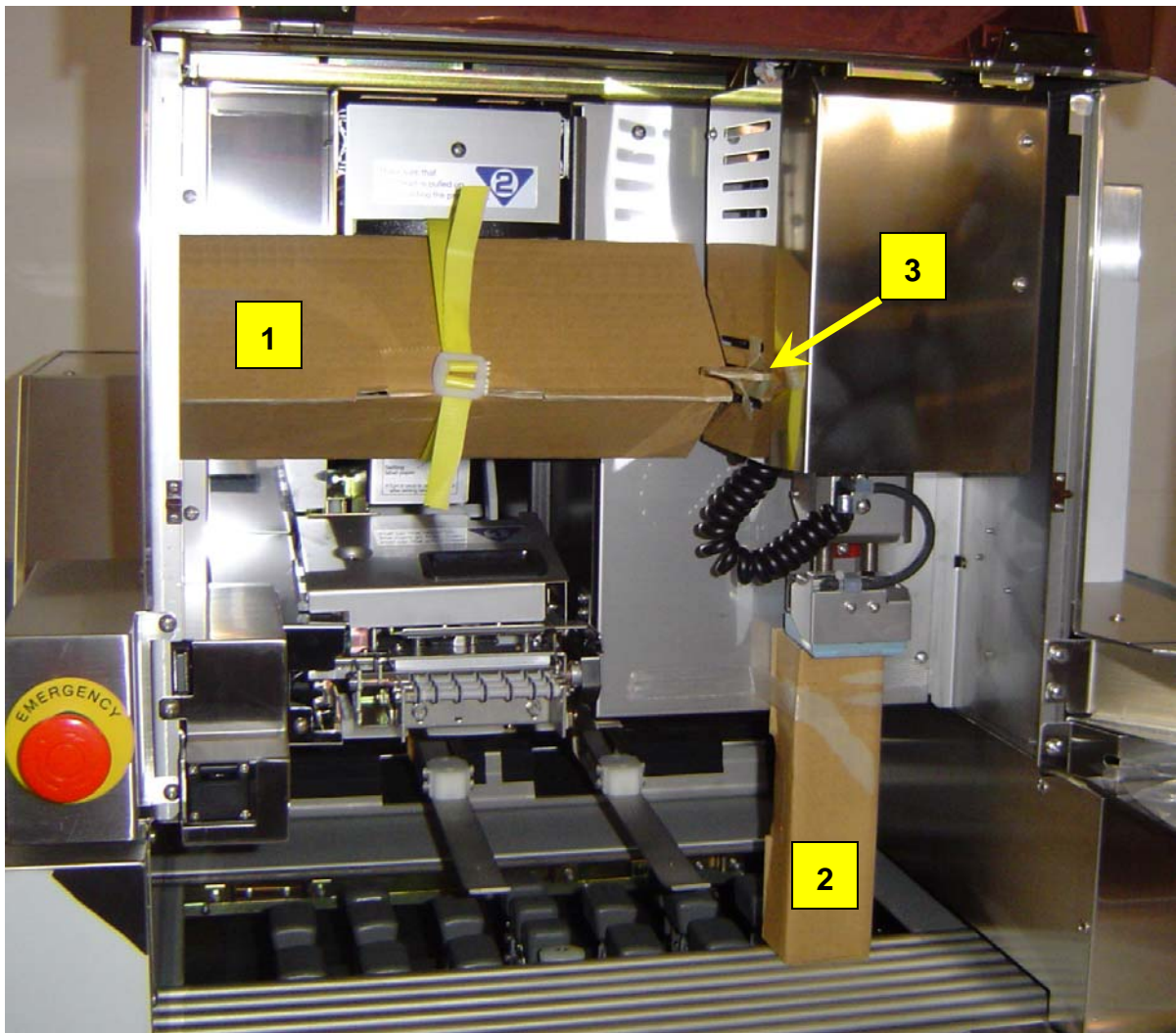


Photo 3. Securing the Label Applicator in Three Dimensions.