

Ishida WM-4000 Auto Wrapper
Configuration Features with Menu Locations

Feature	Menu	Step	Comments
Applicator Continuous Run	Test	Applicator Adjust.	"Contin. Run"
Applicator Count	Test	Applicator Adjust.	Pg 2
Applicator Fan Off Time	Test	Applicator Adjust.	Pg 2, "Fan Off Duration". (Default: 10 min.)
Applicator Firmware	Test	Program Download	B0516x, "Label Appl", Execute
Applicator Hardware Chk	Test	Wrap/Apppl Adjust	"APPL CHECK" button
Applicator Initialize	Test	Applicator Adjust.	Pg 2, "INIT APPLICATOR". After new P-916.
Applicator Label Pickup	Test	Applicator Adjust.	To extend the "Down By": 495344, PRESET
Auto Program	System	Auto Program	Save Operator changes as permanent
Automatic Tray Detect	System	Auto Recog. Set	Search setup: Auto = Yes, Designate = No
Barcode Check Labels	Program	Barcode Check	Print labels for test scanning
Barcode Leading "0"			See Barcode OCR
Barcode Price	System	System Data	Pg 2, Barcode Print: Standard or Discount
Barcode OCR	System	System Data	Pg 2, OCR Type: UCC=12 digits, Normal=13
Barcode Setup	Setup	Barcode Setup*	Barcode format and Flag
Calibration	Test	Calibration	30 Lb required. Save: button under platter.
Camera Calibration	Test	Auto Verification	Refer to Installation Guide for details
Camera Detect Firmware	Test	Program Download	J0630x, "Detect Appl", Execute
Categories - program	Program	Category Presets	
Categories - call	Operation		Press "PLU No." (display top, left)
Clear Individual Files	System	File Check	Select and clear individual files
Cycle Count	Test	Wrapper Setup	
Date & Time	Test	Time & Date Set	
Date Format	Test	Time & Date Set	Select MMDDYYYY
Error Log	System	Disp Err Log	Display, clear, and save error log
Ethernet Settings			See IP Address
Extra Msg. Link Errors	System	Link Master Error	Errors for missing linked messages
Film Centering	System	Wrap Machine	+: film travels farther
Film Roll Stop Position	Test	Wrapper Setup	Pg 2, +: film roll stops sooner
Film Temperature			Dial adjust in film bays: 0 ~ 40° C
Film Width Settings	System	Wrap Machine	Set film widths for "Auto" tray programming
Firmware Versions	Test	ROM Version	"Main Management" version: B0746x
Forced Tare setting	Setup	Error Setting*	"No Tare Weight Error"
Free Message Rename	System	Free Master	Rename Free Messages 1-5
Function Keys	Program	Function Key	Cleaning, Raise Lift, Error Log, etc.
Function Keys - Numeric	Program	Numerical Key	Logos, Messages, Formats, etc
CF Card Backup	System	CF File I/O	Left slot (#2). PCMCIA adaptor required.
IP Address	System	TCP/IP Setup	Host = PC, Target = Wrapper
Keylock	Setup	Keylock Setup*	Manager access to functions by password
Label Apply Pos. Adjust	Test	Applicator Adjust.	Lbl Pos section, Back/Front (Global setting)
Label Format - Edit	System	Format Setup	
Label Format - Set	System	Label Comb.	"Format Change", Format No.
Label Gap Sensor Graph	Test	Print Adjustment	2000, PRESET
Label Stop Position	Test	Print Adjustment	Pg 2, "Feed (Stop)": for Applicator pickup
Lift Height Adjustment	Test	Wrapper Setup	Adjust "Lifter Up" and "Lifter Home" positions

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Feature	Menu	Step	Comments
MAC Address			See decal on PCMCIA card slot cover
Memory Check			See Remaining Memory
Memory Clear	Test	Memory Initialization	
Open Price setting	Setup	Reference Data	Pg 2
Password Setup	Setup	Password Set	
PLU Auto Program			See Auto Program
PLU Default Data	Setup	PLU Defaults*	Default data for <u>new</u> PLUs
PLU Name Printing	Setup	Print Select*	Item Name Over Print Select: Error or Max
PLU Update	Setup	PLU Update*	Mass PLU update
Print Direction	System	Label Comb.	"Format Change", DETAIL, Label Detail
Printer Initialize	Test	Print Adjustment	"Memory Init", required after P-910 change
Print Head Error			See Thermal Head Error
Reference Data	Setup	Reference Data	PLU File reference settings (Global settings)
Remaining Memory	System	File Check	Also available at Memory Clear
Sealing Temperature	Operation	Dial Adjust	340° F max (also System, Wrapper Setting)
Sensor Check	Test	Wrap/Appl Adjust	Sensor Check. Sensors beep when blocked
Shelf Life: +1 Day	System	System Data	Pg 2, Date Cal: Include Today, from next day
Tares from PC	System	System Data	"SLP Tare Use": No = ignore tare from PC
Tare Select	System	Auto Detect	Tare Setup: Tray or PLU
Thermal Head Error	Setup	Error Setup*	Thermal Head Cut Err Display
Totals Accumulation	Setup	Totals Set	See Tray Totals
Trays	Program	Tray File	
Tray Detect	Program	Tray File	"Tray Detect" each tray for auto recognition
Tray Sealing	Program	Tray File	Detail, Packing Speed: High, Medium, Low
Tray Totals	Totals	Hourly + Tray Totals	Wrap totals by tray and film usage
Word Wrap	Setup	Wordwrap Set	Word wrap widths for <u>new</u> PLUs
Wrapper Firmware	Test	Program Download	J0577x, "Wrap Appl", Execute
Wrapper Hardware Check	Test	Wrap/Appl Adjust	Check wrapper operation by sections
Zero Price setting	Setup	Error Setup*	Price 0 Error

* 999, PAGE to access second page of Setup menu

NOTE: Test and System menu passwords are fixed as 495344.